

# Powerhead Disassembly

## Removing Engine Components

**NOTE:** Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

| Component/Assembly           | Section |
|------------------------------|---------|
| CO2                          | 2A      |
| Plywheel                     | 2A      |
| Stator Assembly              | 2A      |
| Trigger Assembly             | 2A      |
| Starter Motor                | 2B      |
| Starter Solenoid             | 2B      |
| Voltage Regulator/Rectifier  | 2B      |
| Fuel Pump                    | 2A      |
| Carburetor and Linkage       | 3B      |
| Air Filter                   | 3B      |
| Fuel Injection Valve         | 3B      |
| Oil Pump                     | 3C      |
| Ball Cable Catch Assembly    | 1A      |
| Control Cable Anchor Bracket | 1A      |

**NOTE:** All ignition and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.



a - Powerhead Stand (SN 0002150-14) (0002150-15)  
Powerhead Stand (SN 0002150-17) (0002150-18)

## THERMOSTAT ASSEMBLY



### SN 0002152 & Below

- a - Bolt
- b - Thermostat Cover
- c - Thermostat Cover Gasket
- d - Thermostat
- e - Gasket
- f - Gasket



### SN 0002153 & Up

- a - Bolt
- b - Thermostat Cover
- c - Thermostat Cover Gasket
- d - Thermostat
- e - Bolt
- f - Gasket

2. Remove intake manifold and root block main bolt.



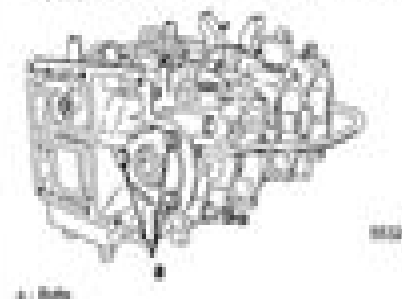
a - Bolt (14)

3. Remove check valves and holders.



a - Check Valve/Holders

4. Place engine on work bench and remove end cap bolts.



a - Bolt

# Mercury Outboard 2015 Service Manual

**Mercury Marine**

A decorative graphic element consisting of a light blue horizontal bar with a rounded right end, and a red circular shape partially visible behind it.

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