

SPECIFICATIONS

	Merc 650	Merc 500	Merc 400
Bore	2.87" (72.9mm)	2.56" (65mm)	2.87" (72.9mm)
Stroke	2-9/16" (65.1mm)	2-1/8" (54mm)	2-9/16" (65.1mm)
Cu. In. Piston Displacement	49.8 (816cc)	44 (721cc)	33.3 (546cc)
Recommended Spark Plugs	AC-V40FFM or Champion L-76V		
Horsepower	65	50	40
Full Throttle RPM Range	4800- 5300	4800- 5300	4800- 5300
Fuel Tank Capacity	U.S. 6 Gallons Imperial 5 Gallons Metric 22½ Liters		

LUBRICANTS

(From Your Mercury Dealer) Quicksilver Lubricant	Part No.	Container Size		
		U.S.	Imperial	Metric
Anti-Corrosion Grease	C-92-63290	8 Oz.	6.7 Oz.	240cc
Anti Corrosion Oil	C-92-63281	8 Oz.	6.7 Oz.	240cc
Corrosion and Rust Preventive	C-92-63260	11 Oz.	9.2 Oz.	330cc
Multipurpose Lubricant	C-92-63250	8 Oz.	6.7 Oz.	240cc
Perfect Seal	C-92-34227	16 Oz.	13.3 Oz.	480cc
Storage Seal	C-92-63233	15 Oz.	12.5 Oz.	450cc
Super-Duty Gear Lubricant	C-92-68617	8 Oz.	6.7 Oz.	240cc
	C-92-68623	1 Qt.	0.2 Gal.	960cc



Figure 1. Merc 650 (3-Cyl.)

Mercury 402 Outboard Service Manual

JE Gale



Mercury 402 Outboard Service Manual:

Outboard Motor Service Manual Intertec Publishing, 1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **The Publishers' Trade List Annual** ,1971 **Glenn's Ford/Lincoln/Mercury Tune-up and Repair Guide** Harold T. Glenn, 1969 Boating ,1971-07
Books in Print Supplement ,1982 *MotorBoating* ,1971-10 **Bibliography of Nautical Books** ,1995
National Union Catalog ,1978 **The National Union Catalogs, 1963-** ,1964 *Paperbound Books in Print* ,1992
Field & Stream ,1971-12 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations **The Cumulative Book Index** ,1990 A world list of books in the English language
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the individual trusts their care manager once trust is established people tend to be more open to discussing their strengths and objectives care managers can listen for cues that indicate a readiness to set goals such as