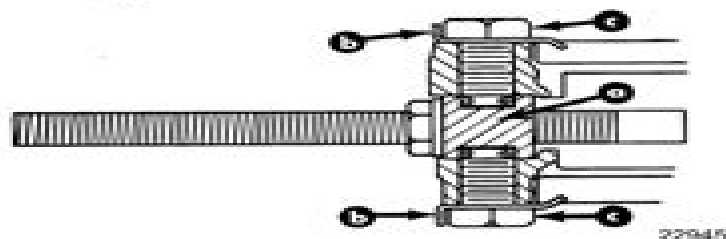
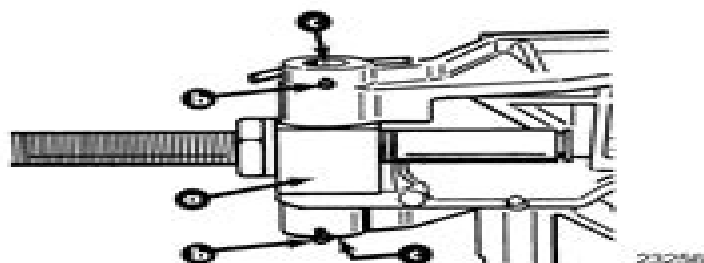


- c. Bend tab on tab washer down. Loosen pivot bolts or remove pivot pins. Use a screw to remove pivot pins. Remove manual steering ring.



Manual Steering Units Secured With Pivot Bolts

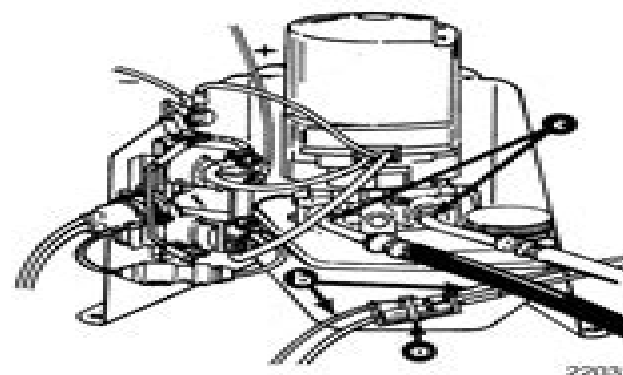


Manual Steering Units Secured With Pivot Pins

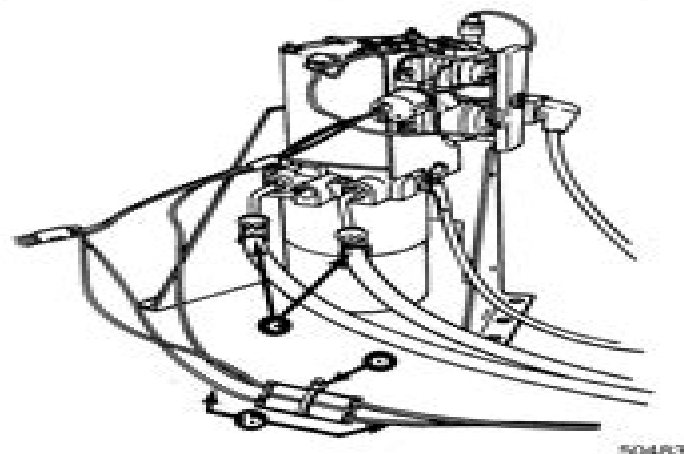
- a - Swivel Ring
- b - Tab Washer-Bend tab
- c - Pivot Bolt
- a - Swivel Ring
- b - Cotter Pins-Remove
- c - Pivot Pins

3. Remove engine (Refer to appropriate Engine Service Manual).
4. Disconnect trim limit switch wires and trim position sender wires.

5. Remove power trim pump hydraulic hoses. Cap hoses and plug pump fitting holes.
6. Remove sta-strap and disconnect trim limit switch wires.



Oildyne Power Trim Pump (Plastic Reservoir)



Oildyne Power Trim Pump (Metal Reservoir)

- a - Sta-Strap
- b - Trim Limit Switch Wires
- c - Hydraulic Hoses

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Table of Contents Mercruiser Alpha One Oildyne Service Manual

1. Understanding the eBook Mercruiser Alpha One Oildyne Service Manual
 - The Rise of Digital Reading Mercruiser Alpha One Oildyne Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercruiser Alpha One Oildyne Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercruiser Alpha One Oildyne Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercruiser Alpha One Oildyne Service Manual
 - Personalized Recommendations
 - Mercruiser Alpha One Oildyne Service Manual User Reviews and Ratings
 - Mercruiser Alpha One Oildyne Service Manual and Bestseller Lists

5. Accessing Mercruiser Alpha One Oildyne Service Manual Free and Paid eBooks
 - Mercruiser Alpha One Oildyne Service Manual Public Domain eBooks
 - Mercruiser Alpha One Oildyne Service Manual eBook Subscription Services
 - Mercruiser Alpha One Oildyne Service Manual Budget-Friendly Options
6. Navigating Mercruiser Alpha One Oildyne Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercruiser Alpha One Oildyne Service Manual Compatibility with Devices
 - Mercruiser Alpha One Oildyne Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercruiser Alpha One Oildyne Service Manual
 - Highlighting and Note-Taking Mercruiser Alpha One Oildyne Service Manual
 - Interactive Elements Mercruiser Alpha One Oildyne Service Manual
8. Staying Engaged with Mercruiser Alpha One Oildyne Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercruiser Alpha One Oildyne Service Manual
9. Balancing eBooks and Physical Books Mercruiser Alpha One Oildyne Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercruiser Alpha One Oildyne Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mercruiser Alpha One Oildyne Service Manual
 - Setting Reading Goals Mercruiser Alpha One Oildyne Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercruiser Alpha One Oildyne Service Manual
 - Fact-Checking eBook Content of Mercruiser Alpha One Oildyne Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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