

## Cleanliness and Care of Outboard Motor

A marine power product is a combination of many machined, honed, polished and lapped surfaces with tolerances that are measured in the ten thousands of an inch. When any product component is serviced, care and cleanliness are important. Throughout this manual, it should be understood that proper cleaning and protection of machined surfaces and friction areas is a part of the repair procedure. This is considered standard shop practice even if not specifically stated.

Whenever components are removed for service, they should be retained in order. At the time of installation, they should be installed in the same locations and with the same mating surfaces as when removed.

Before raising or removing an outboard engine from a boat, the following precautions should be adhered to:

(1) Check that flywheel is secured to end of crankshaft with a locknut and lifting eye is threaded into flywheel a minimum of 5 turns.

(2) Connect a hoist of suitable strength to the lifting eye.

In addition, personnel should not work on or under an outboard which is suspended. Outboards should be attached to work stands, or lowered to ground as soon as possible.

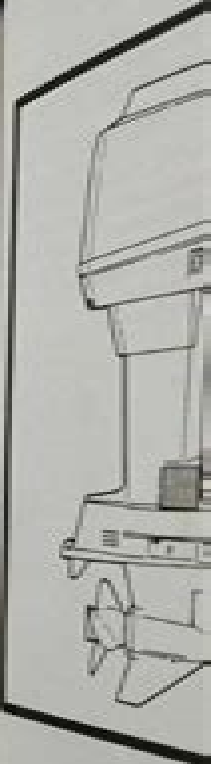
We reserve the right to make changes to this manual without prior notification.

Refer to dealer service bulletins for other pertinent information concerning the products described in this manual.

## Service Manual Outline

- Section 1** - General Information & Specifications
- Section 2** - Electrical & Ignition
  - Part A - Ignition System
  - Part B - Battery, Charging System & Starting System
  - Part C - Timing/Synchronizing & Adjusting
  - Part D - Wiring Diagrams
- Section 3** - Fuel Systems
  - Part A - Carburetion
  - Part B - Fuel Pump
  - Part C - Fuel Enrichment
  - Part D - Oil Injection
- Section 4** - Powerhead
- Section 5** - Mid-Section
  - Part A - Clamp/Swivel Brackets and Driveshaft Housing
  - Part B - Power Trim (Design I)
  - Part C - Power Trim (Design II)
  - Part D - Power Trim (Design III)
  - Part E - Power Trim (Design IV)
  - Part F - Manual Tilt (Design I, II, III)
  - Part G - Manual Tilt (Design IV)
- Section 6** - Lower Unit
  - Part A - Standard Gear Housing
  - Part B - 60 Big Foot, 60 SeaPro & Marathon Gear Housing
  - Part C - Jet Drive
- Section 7** - Outboard Installation/Attachments
  - Part A - Ride-Guide Steering - Throttle/Shift Cables & Electrical Connections
  - Part B - Tiller Handle and Co-Pilot
  - Part C - Rewind Starter

GENERAL  
and SPECIAL



# Mercury Mariner 45 50 55 60 Seapro Service Manual

**D Siedentop**



## **Mercury Mariner 45 50 55 60 Seapro Service Manual:**

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*Mercury/Mariner Outboard Shop Manual* Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006     **Mariner Outboards 48/55/60 Service Manual** ,1977     *Mercury and Mercury/Mariner Outboards Service Manual* Brunswick Corporation. Mercury Marine,198?

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Mariner Outboards, Mercury Outboards Service Manual ,1992      *Mercury Outboards Service Manual, Models 50, 70*  
,1980      **Mercury Marine 2.5-60 HP OB 94-97** Penton Staff,2000-05-24 2 5 HP 3 3 HP 4 HP 5 HP 6 HP 8 HP 9 9 HP 15  
HP 20 HP 20 Jet 25 HP 30 HP 30 Jet 40 HP 45 Jet 50 HP 60 HP      Mariner Outboards, Mercury Outboards Service Manual  
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Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury  
Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998  
2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998  
2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner  
175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998  
2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury  
Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009  
TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH  
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AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT  
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## **Table of Contents Mercury Mariner 45 50 55 60 Seapro Service Manual**

1. Understanding the eBook Mercury Mariner 45 50 55 60 Seapro Service Manual
  - The Rise of Digital Reading Mercury Mariner 45 50 55 60 Seapro Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mercury Mariner 45 50 55 60 Seapro Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mercury Mariner 45 50 55 60 Seapro Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mercury Mariner 45 50 55 60 Seapro Service Manual
  - Personalized Recommendations
  - Mercury Mariner 45 50 55 60 Seapro Service Manual User Reviews and Ratings
  - Mercury Mariner 45 50 55 60 Seapro Service Manual and Bestseller Lists
5. Accessing Mercury Mariner 45 50 55 60 Seapro Service Manual Free and Paid eBooks

- Mercury Mariner 45 50 55 60 Seapro Service Manual Public Domain eBooks
  - Mercury Mariner 45 50 55 60 Seapro Service Manual eBook Subscription Services
  - Mercury Mariner 45 50 55 60 Seapro Service Manual Budget-Friendly Options
6. Navigating Mercury Mariner 45 50 55 60 Seapro Service Manual eBook Formats
- ePub, PDF, MOBI, and More
  - Mercury Mariner 45 50 55 60 Seapro Service Manual Compatibility with Devices
  - Mercury Mariner 45 50 55 60 Seapro Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Mercury Mariner 45 50 55 60 Seapro Service Manual
  - Highlighting and Note-Taking Mercury Mariner 45 50 55 60 Seapro Service Manual
  - Interactive Elements Mercury Mariner 45 50 55 60 Seapro Service Manual
8. Staying Engaged with Mercury Mariner 45 50 55 60 Seapro Service Manual
- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mercury Mariner 45 50 55 60 Seapro Service Manual
9. Balancing eBooks and Physical Books Mercury Mariner 45 50 55 60 Seapro Service Manual
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mercury Mariner 45 50 55 60 Seapro Service Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mercury Mariner 45 50 55 60 Seapro Service Manual
- Setting Reading Goals Mercury Mariner 45 50 55 60 Seapro Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercury Mariner 45 50 55 60 Seapro Service Manual
- Fact-Checking eBook Content of Mercury Mariner 45 50 55 60 Seapro Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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