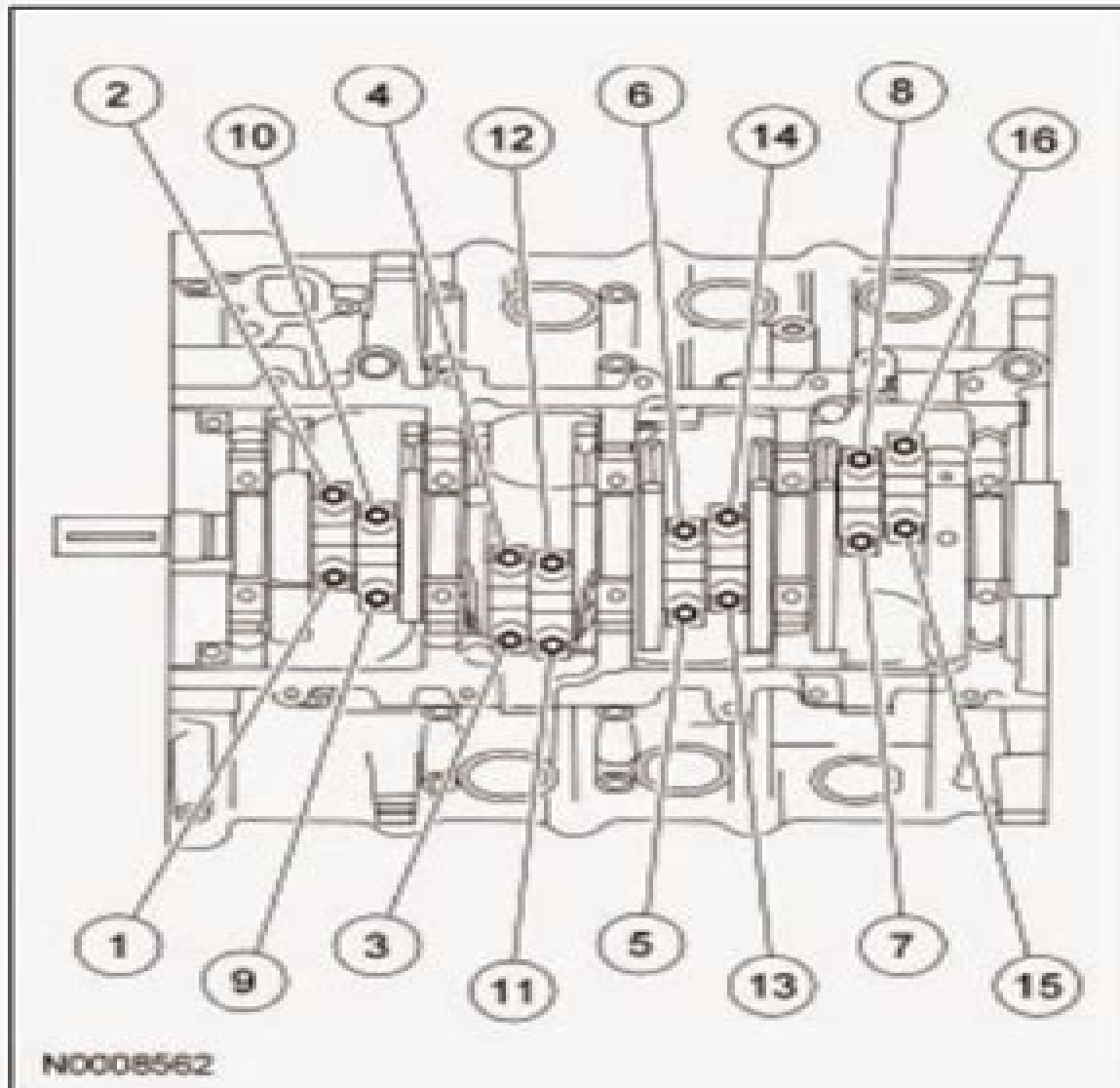


Tighten the bolts in the sequence shown in 3 stages.

- Stage 1: Tighten to 20 Nm (177 lb-in).
- Stage 2: Tighten to 38 Nm (28 lb-ft).
- Stage 3: Tighten an additional 105 degrees.



# Mercury 6hp Connecting Rod Torque Specs

**Robert R. Redfield**



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