

Congratulations on your purchase of a JUKI sewing machine.

Please read this Instruction Manual carefully before using the unit in order to get the most out of it and to enjoy using it for a long time.

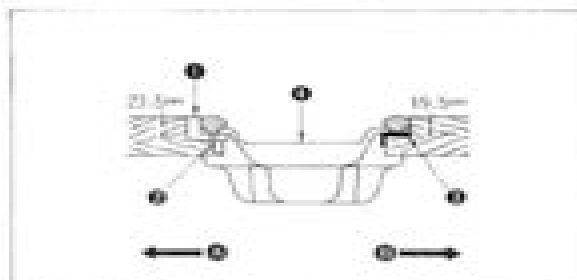
BEFORE OPERATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)
3. Do not use a large motor pulley for the first one month.
4. Confirm that the voltage and phase (single- or 3-phase) are correct by checking them against the ratings shown on the motor nameplate.

OPERATION PRECAUTIONS

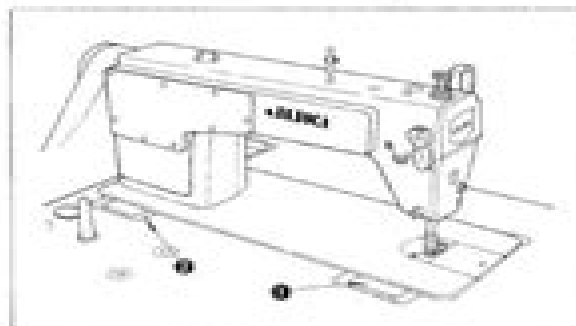
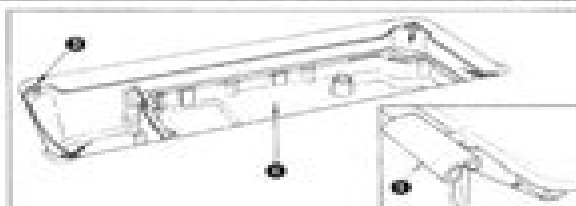
1. Keep your hands away from the needle when you turn the power switch ON or while the machine is operating.
2. Do not put your fingers into the thread take-up cover while the machine is operating.
3. Be sure to turn the power switch OFF before citing the machine head or removing the V belt.
4. When an operator leaves from the machine, make sure to turn off the power.
5. During operation, be careful not to allow your or any other person's head or hands to come close to the handwheel, V belt, bobbin winder or motor. Also, do not place anything close to them. Doing so may be dangerous.
6. If your machine is provided with a belt cover, finger guard or any other protection, do not operate your machine with any of them removed.

1. INSTALLATION



1. Installing the oil pan

- 1) The oil pan should rest on the four corners of the machine table groove.
- 2) Fix two rubber seats (2) on side (operator's side) using nails (4) as illustrated above. Fix two cushion seats (3) on side (hinged side) using a rubber-based adhesive. Then place oil pan (1) on the fixed seats.



- 1) Fix hinges (3) into the opening in the machine head, and fit the machine head to table rubber hinge (2) before placing the machine head on cushions (1) on the four corners.

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CL Gary



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How to Use Advanced Sewing Automations Dr. Prabir Jana, 2020-06-18 Both quality and productivity improvement are the driving forces for accelerating the growth of factories. Factories specialise in manufacturing of specialised products such as polo shirts, bottoms and shirts require specialised machineries with maximum level of mechanisation/automation. Whereas companies involved in manufacturing of multi-product categories which include fashion apparels have to deal with small order quantities with frequent style changeover. Hence flexibility and set up time minimisation are important criteria for equipment selection. In this series Dr Prabir Jana with the help of StitchWorld technical team identifies seven critical operations for analysis. **Juki**, **Threads Magazine**, 1991. American Perspectives on Learning Communities and Opportunities in the Maker Movement Barker, Bradley S., 2019-01-11. The maker movement culture emphasizes informal peer led and shared learning while driving innovation. Even though some experts view the maker movement as a move backward to pre-industrial revolution manufacturing, the purpose of making is not to have an abundance of tools in one space; rather it is about helping participants create personally meaningful projects with the help of mentors, experts and peers in ad hoc learning communities. American Perspectives on Learning Communities and Opportunities in the Maker Movement is an essential reference source that discusses the maker movement in the United States, artisanal perspectives and the learning through doing perspective. Featuring research on topics such as educational spaces, management, creativity, labs, makerspaces and operating procedures, this book is ideally designed for entrepreneurs, artisans, academicians, researchers, manufacturing professionals and students. JTN, 1991. *Textile Asia*, 1991. **Knitting Times**, 1987-07. Juki Model 6100 User's Manual, 1983.

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