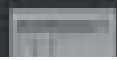
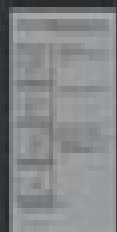


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## OVERHAUL



1. **INSPECT CONNECTING ROD THRUST CLEARANCE**
  - (a) Using a dial indicator, measure the thrust clearance while moving the connecting rod back and forth.

Standard thrust clearance:

0.11 - 0.20 mm (0.004 - 0.012 in.)

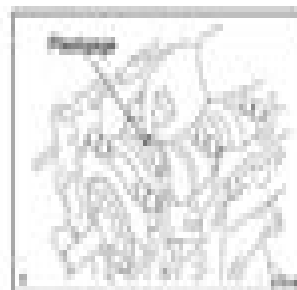
Maximum thrust clearance: 0.25 mm (0.010 in.)

2. **INSPECT CONNECTING ROD OIL CLEARANCE**

- (a) Check the match marks on the connecting rod and cap are aligned to ensure correct reassembly.
- (b) Using SST, remove the 2 connecting rod cap bolts.

SST: 09011-36021

- (c) Clean the crank pin, bearing and connecting rod.
- (d) Check the crank pin and bearing for pitting and scratches.



- (e) Lay a strip of Plastigage across the crank pin.



- (f) Check that the protrusion of the connecting rod cap is facing in the correct direction.
- (g) Apply a light coat of engine oil on the threads and under the heads of the connecting rod cap bolts.

DHT

# Landcruiser Prado Service Manual

**IBP, Inc.**



## **Landcruiser Prado Service Manual:**

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**1996-2004** Max Ellery Publications, 2004 Includes restoration specifications electrical diagrams tune up mechanical bodywork electronic diagnosis maintenance and repairs for Hilux 4 Runner Surf models with 90 120 and 125 series 5VZ FE 1GR FE 3RZ FE and 1KZ TE engines *Toyota-Landcruiser Prado Petrol [i.e. Petrol]/gasoline and Diesel Models Also Known as Toyota-land Cruiser Colorado* Max Ellery, 2004 **Toyota Landcruiser Repair Manual**, 2012-01-01 Series 78 79 100 105 6 8 cylinder engines with 4 5L 4 7L petrol and 4 2L diesel **Workshop Manual for Toyota Land Cruiser**

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