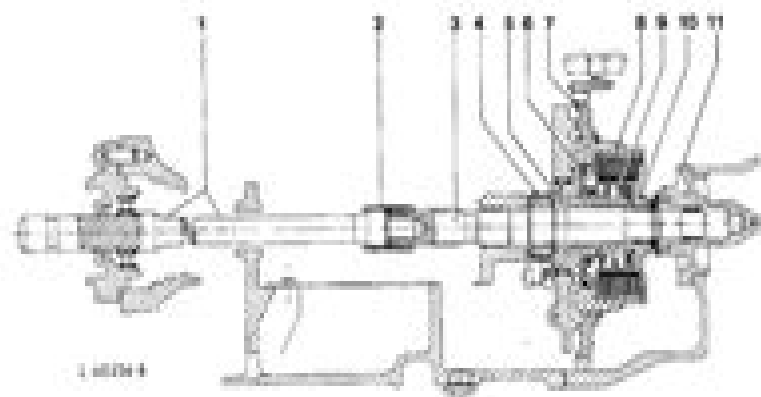
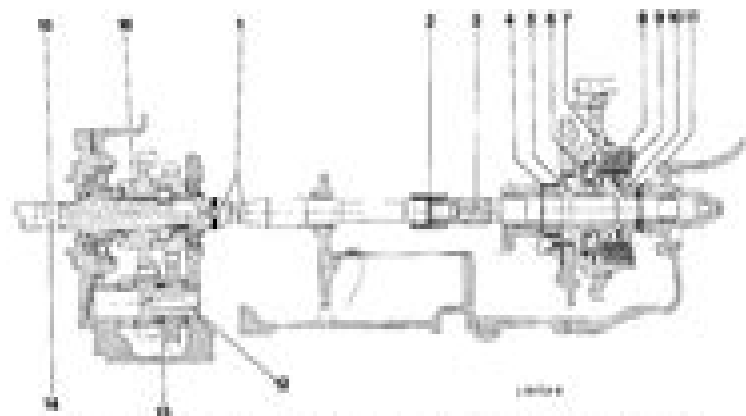




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Bild 1 - Verschiebbare, stufenlose Zapfenwelle 540 U/min - Schnitt

- |                           |                            |                  |                  |
|---------------------------|----------------------------|------------------|------------------|
| 1 Gehäuse des 540 U/min   | 2 Zapfenbohrung            | 3 Auslassbohrung | 11 Zapfenbohrung |
| 4 Gehäusebohrung          | 5 Zapfenbohrung            | 6 Gehäusebohrung | 12 Zapfenbohrung |
| 7 Welle des Zapfenbohrers | 8 Bohrer des Zapfenbohrers | 9 Zapfenbohrer   | 10 Zapfenbohrer  |



1 40734-5

Bild 2 - Verschiebbare, konstruierte Zapfenwelle für 540 U/min und 1000 U/min - Schnitt

- |                           |                            |                  |                  |
|---------------------------|----------------------------|------------------|------------------|
| 1 Gehäuse des 540 U/min   | 2 Zapfenbohrung            | 3 Auslassbohrung | 11 Zapfenbohrung |
| 4 Gehäusebohrung          | 5 Zapfenbohrung            | 6 Gehäusebohrung | 12 Zapfenbohrung |
| 7 Welle des Zapfenbohrers | 8 Bohrer des Zapfenbohrers | 9 Zapfenbohrer   | 10 Zapfenbohrer  |

# KRAFTVERTRAGUNG

Die Krafteintragung erfolgt von der Zapfenwelle über die Zapfenbohrung auf das Gehäuse 1 (Bilder 1 und 2), das mit der Zapfenbohrung 2 mittels Keilbolzen und einer drehmomentübertragenden Verbindung verbunden ist.

Wird die Zapfenbohrung 2 durch den, mittels 10 durch beweglichen, Keilbolzen 5 zusammengepresst, überträgt sich die Kraft von der Zapfenbohrung 2 über das Gehäuse 1 auf die Zapfenbohrung 11 und somit auf die Welle 3 (vgl. Bilder 1 und 2).

Es ist bei der konstruierten, stufenlosen Zapfenwelle der Zapfenbohrung 12 (Bild 2) für 540 U/min vorgesehen, dass mittels des Keilbolzen 5 über die Zapfenbohrung 1 über das Gehäuse 1 und die Zapfenbohrung 11 des Vorganges in der Zapfenbohrung 12.

Es ist bei der Zapfenbohrung 12 für 1000 U/min vorgesehen, dass mittels des Keilbolzen 5 über die Zapfenbohrung 1 über das Gehäuse 1 und die Zapfenbohrung 11 des Vorganges in der Zapfenbohrung 12 und somit auf die Welle 3 (vgl. Bilder 1 und 2).

## DRUCKVERTRAGUNG

Prüfen des Betriebsdruckes der Zapfenbohrung und der Welle.

Zur Prüfung des Betriebsdruckes der Zapfenbohrung werden die beiden Versuchsbohrungen 1 (Bild 1) und zur Prüfung des Betriebsdruckes der Zapfenbohrung 12 werden die beiden Versuchsbohrungen 12 verwendet.

Spezial-Anschlußstück Nr. 10.00.00.000 (s. 1, Bild 1), bestehend aus einem Nippel und einem Winkelstück, in der Zapfenbohrung 12 einsetzen.

Manometer Nr. 10.00.00.000 (Manometer 1) (s. 1, Bild 1) mit 0 bis 100 psi, mit Hilfe des Manometers wird der Betriebsdruck und der Anschlußdruck Nr. 10.00.00.000 des Spezial-Anschlußstückes Nr. 10.00.00.000 in der Zapfenbohrung 12 (s. 1, Bild 1) gemessen.

Wird in Schritt 1000 und mit einer Drehzahl von 1000 U/min laufen lassen. Das Öl durch den Zapfenbohrung 12 auf einen Betriebsdruck von 100 psi, ansteigen. Der Betriebsdruck auf in beiden Versuchsbohrungen der Zapfenbohrung 12 gleich sein. Einmaliger Betriebsdruck oder Reparatur-Daten.

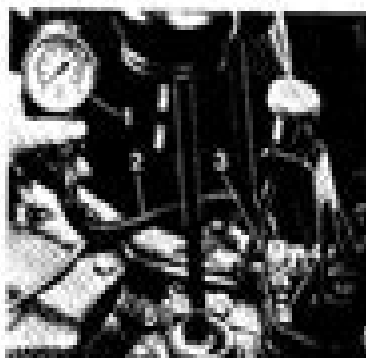


Bild 3 - Prüfen des Betriebsdruckes (speziell an Anschluß für die Zapfenbohrung)

- 1 Manometer Nr. 10.00.00.000
- 2 Versuchsbohrung 12 (Bild 1)
- 3 Versuchsbohrung 12 (Bild 1)
- 4 Versuchsbohrung 12 (Bild 1)
- 5 Versuchsbohrung 12 (Bild 1)

Es ist der gesamte Druck niedrigere oder höher als der Zapfenbohrung, wenn sich der Zapfenbohrung in der vorgesehenen Stellung befindet, dann die Zapfenbohrung nicht bewegen lassen. Wenn die Zapfenbohrung nicht bewegt wird.

Prüfen der Arbeitweise des Manometers des Betriebsdruckes.

Beide Versuchsbohrungen 1 (Bild 1) einsetzen und gleichzeitig zwei Manometer anschließen.

Wird wieder mit 1000 U/min laufen lassen und beide Manometer anschließen.

Wenn der Zapfenbohrung 12 mit der vorgesehenen Stellung liegen in der vorgesehenen Stellung liegt, wird der Druck in einem Manometer auf "Null" ablesen, bevor der andere Manometer Druck anzeigt.

Es darf keine Drucküberschreitung auftreten, wenn der Zapfenbohrung 12 liegen zwischen einem festen Schutzelementen ist und beweglich wird.

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1. Understanding the eBook John Deere 2130 Manual Torrent
  - The Rise of Digital Reading John Deere 2130 Manual Torrent
  - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 2130 Manual Torrent
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an John Deere 2130 Manual Torrent
  - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 2130 Manual Torrent
  - Personalized Recommendations
  - John Deere 2130 Manual Torrent User Reviews and Ratings
  - John Deere 2130 Manual Torrent and Bestseller Lists
5. Accessing John Deere 2130 Manual Torrent Free and Paid eBooks
  - John Deere 2130 Manual Torrent Public Domain eBooks
  - John Deere 2130 Manual Torrent eBook Subscription Services
  - John Deere 2130 Manual Torrent Budget-Friendly Options
6. Navigating John Deere 2130 Manual Torrent eBook Formats
  - ePub, PDF, MOBI, and More
  - John Deere 2130 Manual Torrent Compatibility with Devices
  - John Deere 2130 Manual Torrent Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere 2130 Manual Torrent
  - Highlighting and Note-Taking John Deere 2130 Manual Torrent
  - Interactive Elements John Deere 2130 Manual Torrent
8. Staying Engaged with John Deere 2130 Manual Torrent

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers John Deere 2130 Manual Torrent
- 9. Balancing eBooks and Physical Books John Deere 2130 Manual Torrent
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection John Deere 2130 Manual Torrent
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 2130 Manual Torrent
  - Setting Reading Goals John Deere 2130 Manual Torrent
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 2130 Manual Torrent
  - Fact-Checking eBook Content of John Deere 2130 Manual Torrent
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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