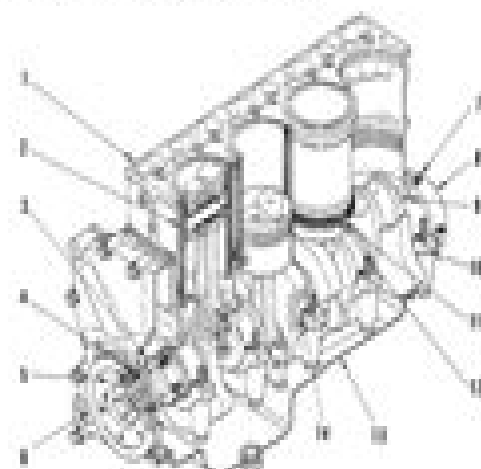


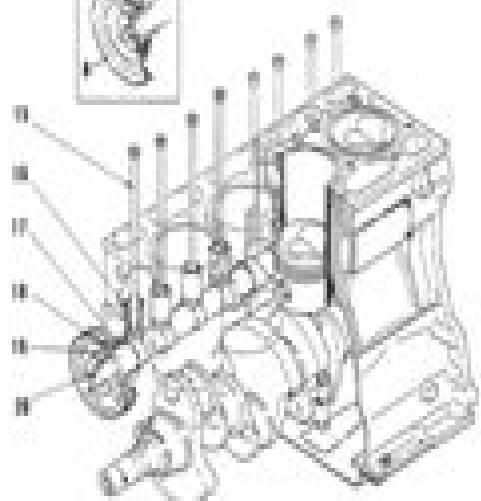
CYLINDER BLOCK (4D94-2)



1. Cylinder head
2. Cylinder liner
3. Crankshaft pin
4. Piston pin
5. Piston spring
6. Crankshaft pin
7. Piston pin
8. Crankshaft
9. Main bearing
10. Main bearing cap
11. Lower timing bracket
12. Lower timing bracket
13. Oil pan
14. Thrust bearing



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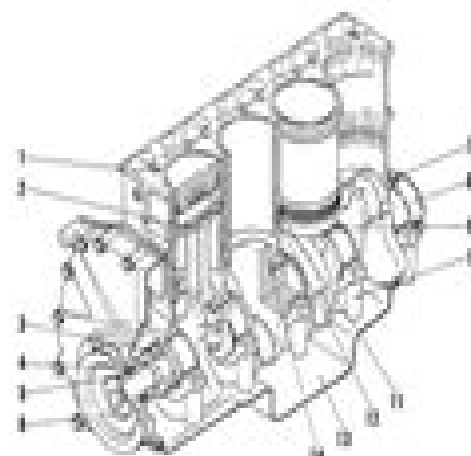


15. Piston pin
16. Thrust plate
17. Crankshaft
18. Thrust plate
19. Crankshaft pin
20. Crankshaft

Cylinder head
Wet typeCrankshaft
Main bearing
Journal surface
Induction hardenedCrankshaft
Main bearing
Journal surface and
oil pan profile
Induction hardened

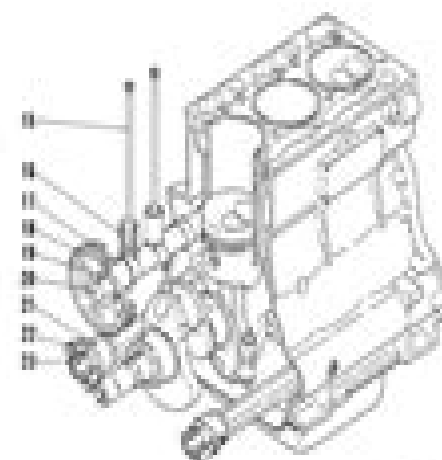
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CYLINDER BLOCK (4D94-2 WITH BALANCE SHAFT)



1. Cylinder head
2. Cylinder liner
3. Crankshaft pin
4. Piston pin
5. Piston spring
6. Crankshaft pin
7. Piston pin
8. Crankshaft
9. Main bearing
10. Main bearing cap
11. Lower timing bracket
12. Lower timing bracket
13. Oil pan
14. Thrust bearing
15. Piston pin
16. Thrust plate
17. Crankshaft
18. Thrust plate
19. Crankshaft pin
20. Crankshaft
21. Balance shaft
22. Thrust plate
23. Balance pin

11-207-1



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Cylinder head
Wet typeCrankshaft
Main bearing
Journal surface
Induction hardenedCrankshaft
Main bearing
Journal surface
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