



PART - B

(5×13=65 Marks)

11. a) i) How the size of the silica sand is identified ? Explain with suitable example. (7)
ii) Explain the working of sand slinger machine. (6)
(OR)
- b) i) Explain the CO₂ process for making of cores with neat diagram. (6)
ii) What is the importance of allowance considered on pattern ? Explain. (7)
12. a) i) What are the differences between friction welding and friction stir welding ? (6)
ii) Explain the working of gas tungsten arc welding with neat diagram. (7)
(OR)
- b) i) What are the different welding techniques used in gas welding process ? Explain. (6)
ii) Explain the working principle of spot welding with neat diagram. (7)
13. a) i) How the tooth paste tubes are manufactured ? Explain the process with neat diagrams. (6)
ii) What is rolling ? Explain the principle of rolling mills with neat diagrams. (7)
(OR)
- b) i) How the metallic wires are made ? Explain the process with neat diagram. (6)
ii) What are the different forging operations ? Explain with neat diagrams. (7)
14. a) i) Explain the metal spinning process with neat diagram. (6)
ii) Describe the principle of stretch forming operation with neat diagrams. (7)
(OR)
- b) i) Explain the magnetic pulse forming process with neat diagram. (6)
ii) Explain the bending operation with neat diagram. Mention the applications. (7)

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