

**Figure 69**  
**Backhoe Removed**

- |                   |               |
|-------------------|---------------|
| 1. Boom           | 5. Stabilizer |
| 2. Control Levers | 6. Blocking   |
| 3. Dipstick       | 7. Frame      |
| 4. Bucket         |               |

11. Disconnect the low pressure (large) hose (6) from the tractor fitting tube, Figure 68.
12. Using the plug fitting from the tool box, plug the low pressure tube (7), Figure 70, on the tractor.
13. Disconnect the hose (4), Figure 68, at the tractor fitting and the remaining hose (5) at the backhoe fitting. Attach each hose to the open fitting on the component to which that hose is attached. This will complete the hydraulic circuits and prevent entrance of dirt and oil loss, Figures 70 and 71.

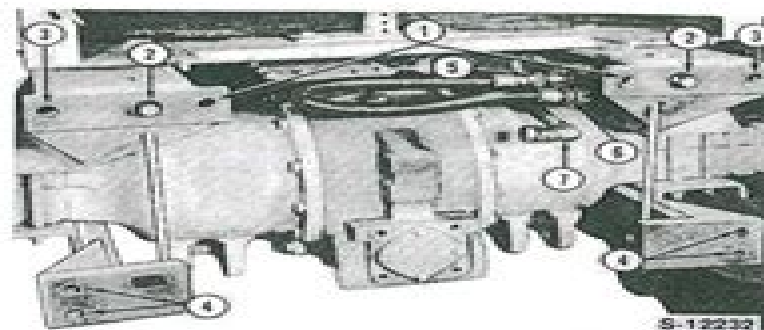
Be certain to install the hoses with no twists or kinks.

The tractor engine may now be started and operated.



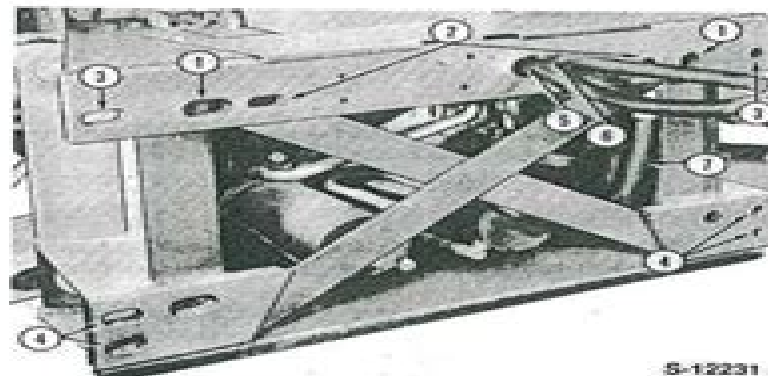
**CAUTION:** Failure to properly complete the circuits will result in severe vehicle damage and possible personal injury.

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**Figure 70**  
**Tractor Backhoe Hoses and Tubes**  
**Tractor-Loader Position**

- |                                       |                          |
|---------------------------------------|--------------------------|
| 1. Upper Inside Attaching Bolt Holes  | 5. High Pressure Fitting |
| 2. Locating Dowels                    | 6. Power Beyond Fitting  |
| 3. Upper Outside Attaching Bolt Holes | 7. Return Sump Line      |
| 4. Lower Outside Attaching Bolt Holes |                          |



**Figure 71**  
**Backhoe Hoses Storage Position**

- |                                       |                                       |
|---------------------------------------|---------------------------------------|
| 1. Dowel Locating Holes               | 4. Lower Outside Attaching Bolt Holes |
| 2. Upper Inside Attaching Bolt Holes  | 5. High Pressure Fitting              |
| 3. Upper Outside Attaching Bolt Holes | 6. Power Beyond Fitting               |
|                                       | 7. Return Sump Hose                   |

# Manual Thumb For A 555 Backhoe

**RD Boyd**



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