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PART 2-2 - BRAKE SYSTEM

2-11

MAJOR REPAIR OPERATIONS

BRAKE DRUM REBUILDING

The Excelsior Pattern and timing wheels are equipped with a cast brake drum. All other drums are equipped with chrome drums.

Minor scoring on a brake drum can be removed with a fine emery cloth. A crack that is continuously exposed on drums is cause sufficient to require a new 10.000 inch drum to be used. Remove only enough stock to eliminate the crack and size up the drum. The indicated diameter must not exceed 10.000 inch minimum.

If the drum diameter is less than 10.000 inch, remove 0.010 inch Excelsior Pattern or timing, or 0.010 inch on other drums after rebuilding, except being new to be installed. If the drum diameter is more than 10.000 inch or 10.010 inch, another design must be installed.

After a drum is turned down, wipe the finished surface with a cloth soaked in clean kerosene oil. If a new drum is turned down, the operator should use the same size drum plate for the drum in the same size.

BRAKE SHOE REBUILDING

Brake linings that are found to exhibit too much of any one or more lines, returned with grease or oil should be replaced. Failure to replace worn linings will result in a worn drum. When it is necessary to replace linings, they must also be replaced on the other side of the opposite side of the car.

Inspect brake shoes for distortion, cracks or warpage. If the condition exists, the shoe should be discarded. The web repair is defective brake shoe.

1. Break the brake shoe into eight, or a whole pattern. Remove all burrs or rough spots from the shoe.

2. Check the inside diameter of the brake drum. If the diameter is less than 10.000 or 10.010 inch, another lining may be needed. If the diameter is 10.000 or 10.010 or 10.010 or 10.010 inch, another lining should be needed.

3. Remove the wire lining on the shoe. Starting in the center, bend and secure the shoe working from inside towards each end. Install all parts located in the car. Remove the replacement linings are ground and or further grinding is required.

4. Check the clearance between the shoe and lining. The lining must not rub against the shoe with no slack. The 0.010 inch clearance is there on the shoe.

BRAKE CYLINDER—EQUIP CARS WITH DISC BRAKES

DISASSEMBLY

1. Check the condition of the cylinder and remove the floor cap and gasket. Then use an air hose that has two hoses in the cylinder or no air.

2. Remove the snap ring from the bore in the rear of the cylinder with tool 10011 (Fig. 10).

3. When disassembling a master cylinder head with the standard brake system, remove the piston assembly, cup spring, check valve and valve seat from the cylinder bore (Fig. 10).

When disassembling a master cylinder head with a Bendix, remove the piston assembly, cup, seat and the spring seat check valve assembly from the cylinder bore. Remove the spring from the piston (Fig. 11).



FIG. 10—Master Cylinder With Standard Brake System



FIG. 11—Master Cylinder With Bendix

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Mike Stubblefield

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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