

**INSTALLATION INSTRUCTIONS FOR PART NO. 376311
SEAL ASSEMBLY KIT—UPPER DRIVESHAFT CASING TO DRIVESHAFT—
MODELS TN-27 AND TN-28 .**

The following parts are included in this kit:

- 1 303894 Retainer
- 1 303347 O-Ring
- 1 303391 Seal
- 1 303357 Spring
- 1 303327 Washer
- 1 303261 Drive Pin
- 1 303904 Instruction Sheet

Installation Instructions for Model TN-27

A. Disassemble driveshaft casing assembly (#375727) and driveshaft (#302469) from motor and machine through the driveshaft casing flange 15/16" diameter. (Ream or drill).

B. Apply a thin coat of lubricant on the outside of the retainer (#303894) and press retainer down in driveshaft casing flange so that the top of retainer is 1/8" below top of driveshaft casing flange. See drawing on reverse side (TN-27) for proper position of retainer.

C. Drill .097 - .095 diameter through driveshaft. Location of hole being 2-11/16" from top of driveshaft to center hole. Insert drive pin (#303261).

D. Place washer (#303327), spring (#303357), seal (#303391) and O-ring (#303347) in position and reassemble motor using new gaskets #302355 and #41-36 (if necessary) between the powerhead and lower unit.

E. It may be necessary to slightly bend the water and neutral clutch cable tubes for proper

clearance of the seal assembly.

Installation Instructions for Model TN-28

A. Disassemble driveshaft casing (#375943) and driveshaft assembly (#375939) from motor. Apply a thin coat of lubricant on the outside of the retainer (#303894) and press retainer down in the driveshaft casing flange (#375943) so that top of retainer is 1/8" below top of driveshaft casing flange.

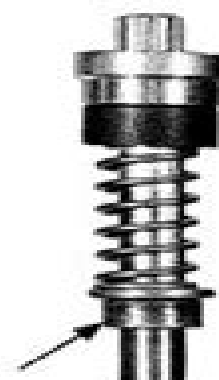
B. Press collar (#303031) down on driveshaft so that top face of collar is 2-5/8" from top of driveshaft. Place spring (#303357), seal (#303391), and O-ring (#303347) in position—see drawing on reverse side (TN-28)—and reassemble motor using new gaskets #302355 and #41-36 (if necessary) between powerhead and lower unit.

C. It may be necessary to slightly bend the water and neutral clutch cable tubes for proper clearance of the seal assembly.

D. Part #303261 drive pin and #303327 washer not required for installation of seal assembly on Model TN-28, UNLESS collar #303031 on driveshaft breaks when pressing to proper position. If collar breaks, remove same from driveshaft and install #303261 drive pin and #303327 washer—see instructions—paragraph "C" and "D" for Model TN-27.



Carbon seal assembly—Model TN-27.



Carbon seal assembly—Model TN-28.

Johnson Tn 27 Manual

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