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# SERVICE MANUAL

## Number 16

### MARINE ENGINES

GM V-8

454 CID (7.4L) / 502 CID (8.2L)

Book 1 of 2  
Sections 1 thru 4

# **Mercury Service Manual 16 Gm V 8 454 Cid 7 4l 502 Cid 8 2l**

**Ian Pickup**



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