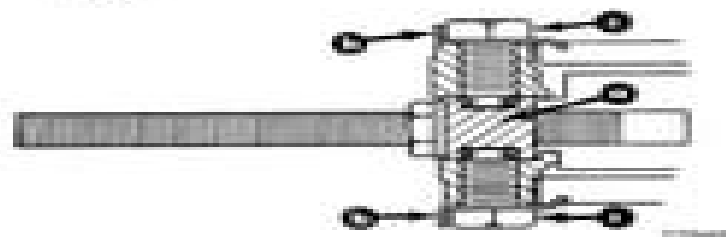
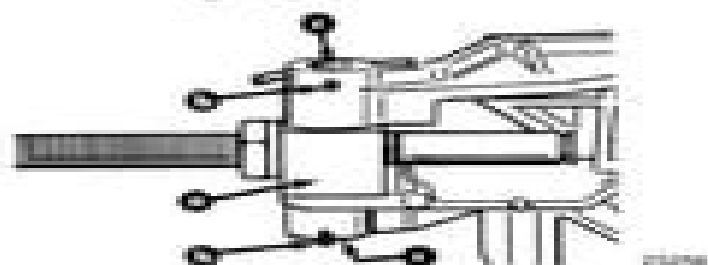


- c. Bend tab on tab washer down. Loosen pivot bolts or remove pivot pins. Use a screw to remove pivot pins. Remove manual steering ring.



**Manual Steering Units Secured With Pivot Bolts**

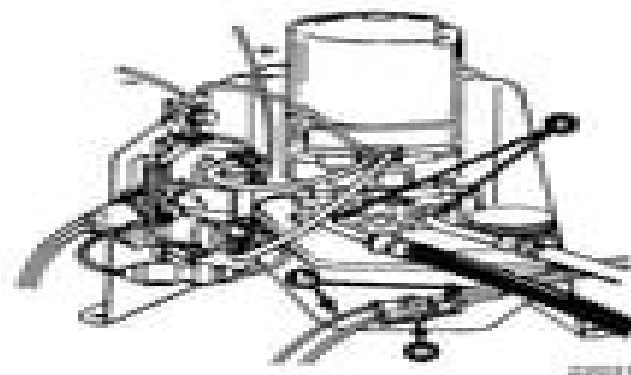


**Manual Steering Units Secured With Pivot Pins**

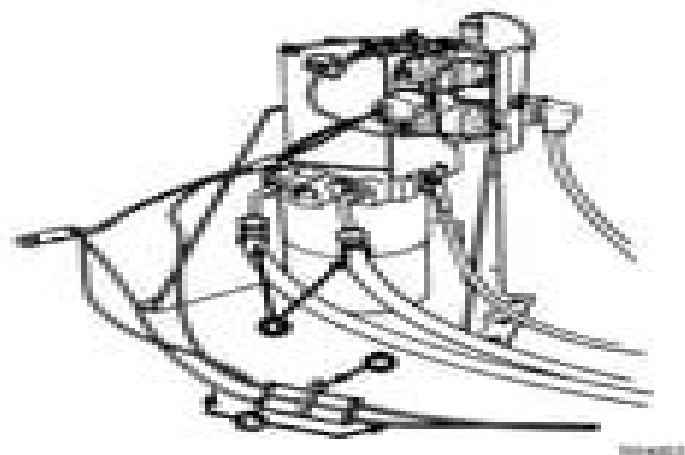
- a - Steering Ring
- b - Tab Washer-Bend tab
- c - Pivot Bolt
- a - Steering Ring
- b - Cotter Pins-Remove
- c - Pivot Pins

3. Remove engine (Refer to appropriate Engine Service Manual).
4. Disconnect trim limit switch wires and trim position sender wires.

5. Remove power trim pump hydraulic hoses. Cap hoses and plug pump fitting holes.
6. Remove sta-strap and disconnect trim limit switch wires.



**Oildyne Power Trim Pump (Plastic Reservoir)**



**Oildyne Power Trim Pump (Metal Reservoir)**

- a - Sta-Strap
- b - Trim Limit Switch Wires
- c - Hydraulic Hoses

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**JL Elias**



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