

- Remove 4 bolts securing gear case to drive shaft housing.



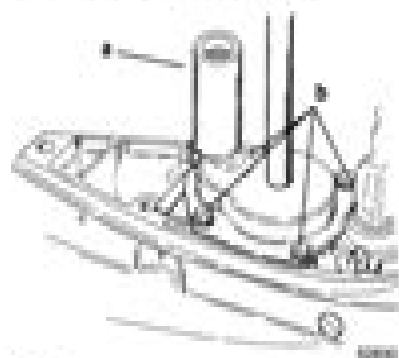
a - Bolt (4)

Disassembly

Water Pump

NOTE: If water tube seal remained in drive shaft housing, remove seal from housing and reinstall on water pump cover. Secure seal to cover with Loctite 403.

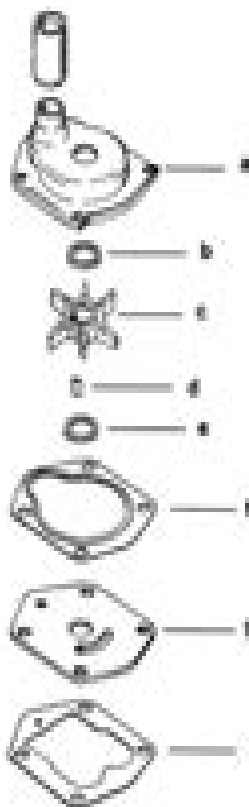
- Remove 4 bolts securing pump cover.



a - Bolt
b - Bolt (4)

NOTE: Replace cover if thickness of steel at discharge slot is 0.080 in. (1.524mm) or less, or if grooves (other than impeller seating groove) in cover rib are more than 0.030 in. (0.762mm) deep.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gasket, base plate and base gasket.

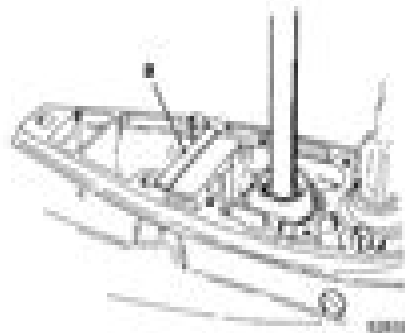


a - Cover
b - Washer (above impeller)
c - Impeller
d - Key
e - Washer (below impeller)
f - Cover Gasket
g - Base Plate
h - Base Gasket

NOTE: Replace impeller if:

- Impeller blades are cracked, bent or worn.
- Impeller is pitted or melted.
- Rubber portion of impeller is not bonded to impeller hub.

- Remove and/or replace exhaust deflector plate if damaged.



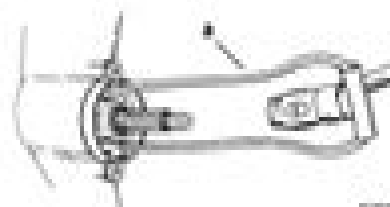
a - Deflector Plate

- Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.



a - Bolts and Tab Washers or Flat Washers
b - Tab Washers (Type I)

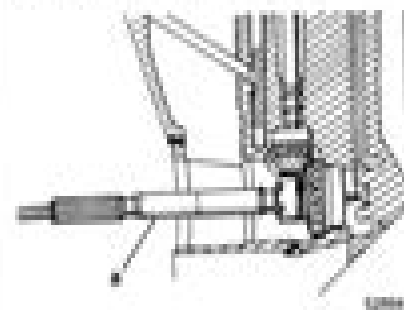
- Using Puller (91-27790), remove carrier assembly from gear case.



a - Puller (91-27790)

NOTE: When removing propeller shaft assembly, cam follower may dislodge. Retrieve follower from gear housing.

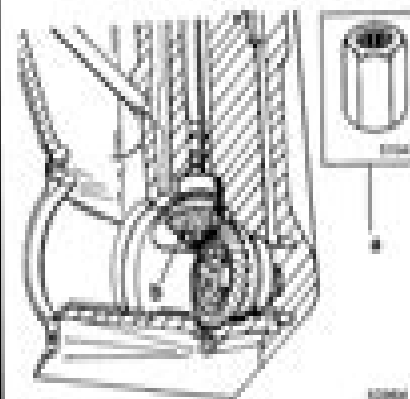
- Remove propeller shaft assembly.



a - Propeller Shaft

Model	Drive Shaft Holding Tool
25, 40/50 (4-Stroke)	91-82180M
Force 40/50	91-825190
30/40, 40/50	91-825190

- Remove pinion nut and discard.



a - Drive Shaft Holding Tool
b - Pinion Nut

- Remove drive shaft assembly and pinion gear.

Mercury Elpto 50 Hp Outboard Manual 2009

Penton Staff



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Mercury/Mariner 75-250 HP Two-Stroke 1998-2009 Editors of Clymer Manuals,2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Mercury/Mariner Outboard Shop Manual** Penton Staff,2016-07-15 Mercury Mariner 4 HP 1995 2006 Mercury Mariner 5 HP 1995 2006 Mercury Mariner 6 HP 1995 2006 Mercury Mariner 9 9 HP 1995 2006 Mercury Mariner 15 HP 1995 2006 Mercury Mariner 25 HP 1995 2006 Mercury Mariner 30 HP 1995 2006 Mercury Mariner 40 HP 1995 2006 Mercury Mariner 50 HP 1995 2006 Mercury Mariner 75 HP 1995 2006 Mercury Mariner 90 HP 1995 2006 Does not cover 60 HP models TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS Mercury Outboards Service Manual, Models 50, 70 ,1980 **Mercury/Mariner Outboard Shop Manual** Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006

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HP 60 HP Master Service Manual Brunswick Corporation. Kiekhaefer Mercury Division,1971 *Mercury Outboard Shop*
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