M-CODE LIST

CODE	Function	Description	desire.	M	Remarks
	100	When this function is read, the execution	-	-	
M00	Programmed stop	of the program stops and the PROGRAM STOP lamp lights up. The spindle and milling spindle also stops at this time.	*	æ	
MO1	Optional stop	When using this function, turn the [OPTIONAL STOP] menu ON. The movement is similar to that of M00. The spindle and milling spindle stops at this time. When the [OPTIONAL STOP] menu is OPF, M01 is ignored.			
MO2	Program end	When this function is read, the spindle stops notating and the blast of air and coolant also stop. Then it resets the functions of the NC unit and stops its movement. In cases other than the tape operation mode, it functions in a manner similar to MGO. (REWINO)	*:		
Meda	Spindle normal rotation	The turning spindle undergoes normal rotation by means of this function.			
M04	Spindle reverse rotation	The turning spindle undergoes reverse rotation by means of this function.			
MIDS.	Spinole stop	Stops the spindle rotated by MO3, MO4.		1	-
MOR					
NEOT					
MOB	Coolant ON	The coolant device goes into operation and the outling fluid flows out of the nozzle.		00	
MOO	Coolant OFF	Turn OFF all air blasts and coclents. Although 4 M-codes can be specified in a block at the same time, other coclents cannot be specified before MOS in the block. at the same time.	t	× .	
MHO	1				
1					1 2
NITES					
M116	Spindle orientation 0*	The spindle undergoes orient stop at the standard angle of 0".			
M17	Spindle orientation 120*	The spindle undergoes orient stop at an angle of 120°.	-		
M18	Spindle orientation 240*	The spindle undergoes orient stop at an angle of 240°.	-	-	
M19	Spindle orientation as specified	It undergoes orient stop at a specified angle by means of the command (M195***) given simultaneously with the S-code. The unit is 0.1*. When there is a single command with no S-code, it undergoes orient stop at a 0* angle.	-	-	
N420	Robot service request 1	Service is requested to Robots.	-	-	
M21	Robot service request 2	Service is requested to Robots.	-	-	
M12:2	Robot service request 3	Service is requested to Robots.	-	1 -	
M(2)3	Robot service request 4	Service is requested to Robots.	-	1.5	
M24	Robot service request 5	Service is requested to Robots.	1 -	-	

4 M-CODE LIST

1. Unitaritiation 1. September 1. Especialist								
CODE	Function.	Description	2- acris	M	Remarks			

Mazak M Code List

Mark Schwendau

Mazak M Code List:

Air Force Register United States. Air Force 1957 AutoCAD Fundamentals Mark Schwendau.1992 Unesco **List of Documents and Publications** Unesco, 1982 Official Gazette of the United States Patent and Trademark Office ,1992 Negotiating El Difícil Catherine M. Mazak, 2006 <u>Classified Directory and Buyers' Guide</u> Engineering Industries Association, 1958 Huebner's Machines Tool Specs: Threading through turning machines ,1980 East European Accessions List Library of Congress. Processing Department, 1960 Mössbauer Effect Reference and Data Journal ,1978 F & S Index United States Annual .2005 *Industrial Power and Mass Production* .1953 Index to the **Times** .1966-09 The Electrical Review .1958 American Machinist & Automated Manufacturing ,1987-07 Telegraphic Journal and Electrical Review ,1958 Metalworking News ,1987-05 **Thomas Register of** American Manufacturers and Thomas Register Catalog File ,2002 Vols for 1970 71 includes manufacturers catalogs Thomas Register of American Manufacturers, 2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file Brinkman's cumulatieve catalogus van boeken ,1976 Voorts een alphabetische lijst van Nederlandsche boeken in Belgi uitgegeven Nederlandsche overheidsuitgaven Koninklijke Bibliotheek (Netherlands), 1975

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