

Mazda 121 Workshop Manual 1990-1998



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CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
 - Oil clearance inspection:
 - (a) Remove all foreign matter from the oil pan.
 - (b) Measure the clearance between the oil pan and the crankshaft.
 - (c) The clearance must be 0.15-0.20 mm (0.006-0.008 in).
 - Caution:
 - Do not rotate the crankshaft.
 - (a) Position the oil pan and the gaskets in the oil pan.
 - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
 - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
 - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015-0.020 mm (0.0007-0.0014 in)
Maximum: 0.10 mm (0.004 in)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
 - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
 - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)



Mazda 121 1990 Repair Service Manual

Mike Stubblefield, John Harold Haynes

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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Australian National Bibliography ,1995-09 **Subject Guide to Books in Print** ,2001 *Haynes Mazda B-Series Pick-Ups Owners Workshop Manual*, No. 267 Mike Stubblefield, John Harold Haynes, 1990 **Gale's Auto Sourcebook** ,1992 Guide to information on cars and light trucks *Gale's Auto Sourcebook 2* Karen Hill, 1992-05 This book is designed to present in one convenient source comments published in periodicals about 325 automobile models manufactured since 1987 on a model by model basis These periodicals range from general interest to specialized sources as well as repair manuals and other publications related to the individual models *Books in Print* ,1993-09 V 1 Authors A D v 2 Authors E K v 3 Authors L R v 4 S Z v 5 Titles A D v 6 Titles E K v 7 Titles L Q v 8 Titles R Z v 9 Out of print out of stock indefinitely v 10 Publishers

Whitaker's Books in Print ,1998 **The Complete Small Truck Cost Guide** ,1990 **Used Car Buying Guide, 1991** Consumer Reports, Alex Markovich, 1991 In today's uncertain economy more car buyers are turning to the used car market Based on the results of unbiased tests and surveys conducted by Consumer Reports the guide evaluates fuel economy performance level repair record and overall quality of hundreds of 1984 1989 cars with detailed reports on 1987 1989 models Ratings charts tables index **Mazda 121 Workshop Manual** ,1990 **The Cumulative Book Index** ,1991 A world list of books in the English language **Oversight on the U.S. Government Printing Office General Sales Program** United States. Congress. House. Committee on House Administration. Subcommittee on Procurement and Printing, 1991 **Mazda Miata Performance Handbook** Norman Garrett, Without a doubt your Miata is a special car By reading Mazda Miata Performance Handbook you can learn how to make it a GREAT car This is the first hands on guide to modifying and performance tuning your Mazda MX 5 for street or track Garrett runs through your Miata component by component offering keen advice on increasing performance and reliability Covers aftermarket parts and includes MX 3 six and Ford 5.0 V 8 engine swaps The Bulletin ,1990 Lemon-Aid Used Car Guide 1996 Phil Edmonston, 1995-09 **The Car Book 1991** Jack Gillis, 1991-02 For a decade The Car Book has proven itself to be America's 1 single volume consumer resource for buying a new car Gillis provides the latest information on pricing insurance rates and safety records fuel efficiency resale value consumer protection laws and customer satisfaction ratings Illustrated **Cars & Parts** ,1993

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