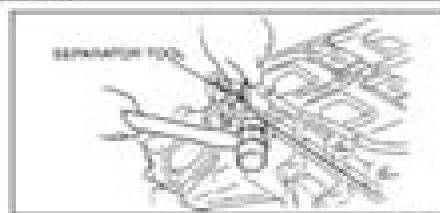


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- Remove the oil pan upper block using the separator tool.



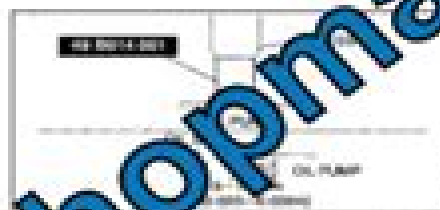
Oil Pump Removal Note

- Remove the front oil seal using a screwdriver protected with a rag.

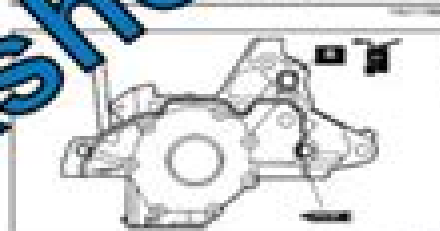


Oil Pump Installation Note

- Apply clean engine oil to the oil seal.
- Push the oil seal slightly in by hand.
- Press the oil seal evenly using the SST.



- Apply silicone sealant to the oil pump as shown.



Thickness
1.0–2.0 mm (0.040–0.079 in.)

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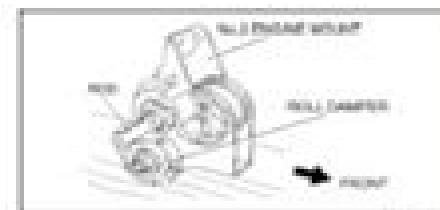


1	Roll damper
2	Engine mount member
3	No. 1 Engine mount (See 01-10B-22 No. 3, No. 4 Engine Mount Installation Note)
4	No. 1 Engine mount

5	No. 2 Engine mount
6	No. 4 Engine mount (See 01-10B-22 No. 5, No. 4 Engine Mount Installation Note)
7	Engine frameplate

Roll damper Installation Note

- Assemble the roll and roll damper as shown in the figure.



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Mazda 323f Ba Manual Repair

Louis LeDoux, John Harold Haynes

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