

Mazda 121 Workshop Manual 1990-1998



1. Air cleaner assembly	10. Timing belt
2. Accessory cable	11. Front oil pump
3. Throttle cable	12. Intake manifold
4. Hoses	13. Cylinder head
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6. Water pump	15. Timing belt cover
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9. Timing belt cover, upper	18. Timing belt cover, lower

CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



1. Before installing the timing belt, check the clearance between the timing belt and the timing belt cover.

Oil clearance inspection

(1) Remove the timing belt cover.

(2) Check the clearance between the timing belt and the timing belt cover.

Caution

- Do not rotate the crankshaft.

(3) Position the timing belt and the timing belt cover in the end position.

(4) Install the lower main bearings and the main bearing caps according to the cap number and "H" mark.

(5) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.

Tightening torque

54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)

(6) Remove the main bearing caps, and measure the Peak-to-peak at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.

(7) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-58.)

Oil clearance: 0.015-0.020mm (0.0007-0.0014 in.)
Maximum: 0.10mm (0.004 in.)

2. Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.

3. Install the crankshaft and the main bearing caps according to the cap number and "H" mark.

4. Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.

Tightening torque

54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)



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Mazda Motor Corporation



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