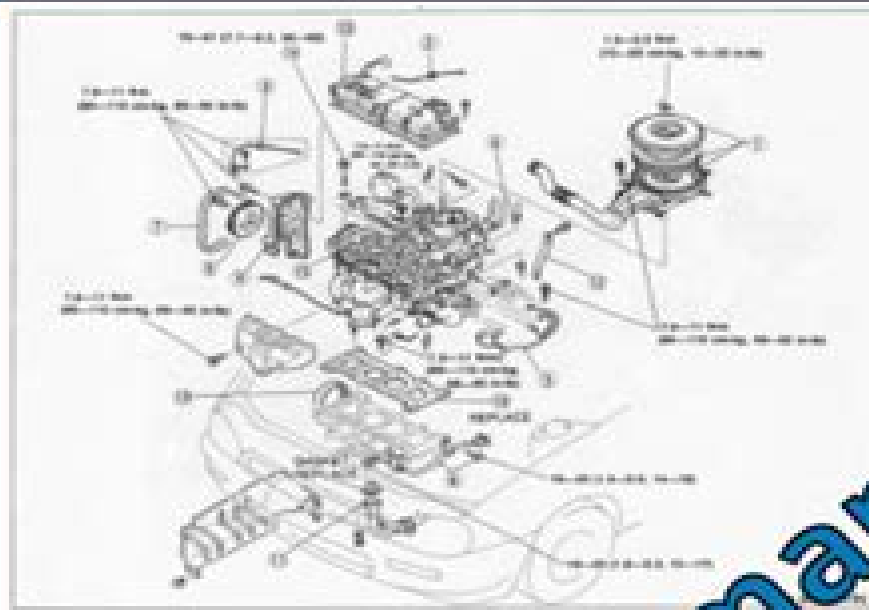
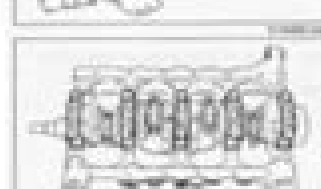
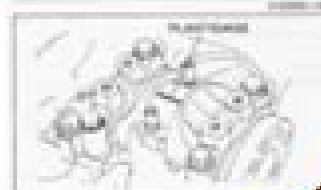


# Mazda 121 Workshop Manual 1990-1998



1. Air cleaner assembly	10. Timing belt
2. Accelerator cable	11. Front softener
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7. Alternator drive belt	16. Timing belt cover, lower
8. Water pump pulley	17. Timing belt cover, lower
9. Timing belt cover, upper	18. Timing belt cover, lower

## CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
    - Oil clearance inspection:
      - (a) Remove all foreign matter from the oil pan.
      - (b) Check the clearance between the oil pan and the crankshaft.
      - (c) Check the clearance between the oil pan and the main bearing caps.
  - Caution:
    - Do not rotate the crankshaft.
  - (a) Position the oil pan and the journals in the end position.
  - (b) Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
  - (c) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**  
 54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)
- (f) Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
  - (g) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015-0.020mm (0.0007-0.0014 in)  
**Maximum:** 0.10mm (0.004 in)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
  - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
  - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**  
 54-65 Nm (5.0-6.5 m.kg, 40-45 ft.lbs)



# Mazda 121 Metro Service Manual

**Lauren Gardner**



## **Mazda 121 Metro Service Manual:**

## **Mazda 121 Metro Service Manual** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Mazda 121 Metro Service Manual**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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