

Mazda 121 Workshop Manual 1990-1998



1. Air cleaner assembly	10. Timing belt
2. Accelerator cable	11. Front softener
3. Throttle cable	12. Intake manifold
4. Hoses	13. Caliper
5. Hoses	14. Caliper
6. Water system pipe nuts and bolts	15. Timing belt cover, upper
7. Alternator drive belt	16. Timing belt cover, lower
8. Water pump pulley	17. Timing belt cover, lower
9. Timing belt cover, upper	18. Timing belt cover, lower

CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the oil pan, check the clearance as follows:
 - Oil clearance inspection:
 - (a) Remove all foreign matter from the oil pan.
 - (b) Measure the clearance between the oil pan and the crankshaft.
 - (c) The clearance must be 0.10-0.15 mm (0.0039-0.0059 in.).
 - Caution:
 - Do not rotate the crankshaft.
 - Position the oil pan and the gaskets in the oil pan.
 - Install the lower main bearings and the main bearing caps according to the cap number and "I" mark.
 - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)
- Remove the main bearing caps, and measure the Plastigage at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
 - If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-56.)
- Oil clearance:** 0.015-0.020 mm (0.0007-0.0008 in.)
Maximum: 0.10 mm (0.004 in.)
- Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
 - Install the crankshaft and the main bearing caps according to the cap number and "I" mark.
 - Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque:**
54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)



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Mazda Motor Corporation

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Mazda Motor Corporation text.

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Road and Track ,1989 **Mazda Pick-up, B1600, B1800, B2000, 1972 Thru 1982, 96.8 Cu in (1.6 Liter), 108**
Cu in (1.8 Liter), 120.2 Cu in (2.0 Liter) Owners Workshop Manual John Harold Haynes,Peter Ward,1982 **Mazda**
121,121L Workshop Manual Supplement ,1980 **Mazda Pick-up Owners Workshop Manual** J. H. Haynes,1976
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