



## WORKSHOP MANUAL

This manual contains instructions for the service, repair, and overhaul of those Sabre engines which are based upon Ford cylinder block assemblies. The Sabre model numbers are listed below together with the Ford identifying number for the related model.

SABRE MODEL	FORD TYPE NUMBER
80	2712 E
120	2715 E
150	2704 ET
180	2704 ET
212	2704 ET
250	2704 ET - TURBO PLUS
275	2704 ET - TURBO PLUS

The manual is divided into Sections as follows:

SECTION 1	ENGINE COMPONENTS AND OVERHAUL PROCEDURE
SECTION 2	LUBRICATION SYSTEM AND COOLING SYSTEM
SECTION 3	FUEL SYSTEMS INCLUDING THE TURBOCHARGER
SECTION 4	ELECTRICAL SYSTEM
SECTION 7	SERVICE TOOLS

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