



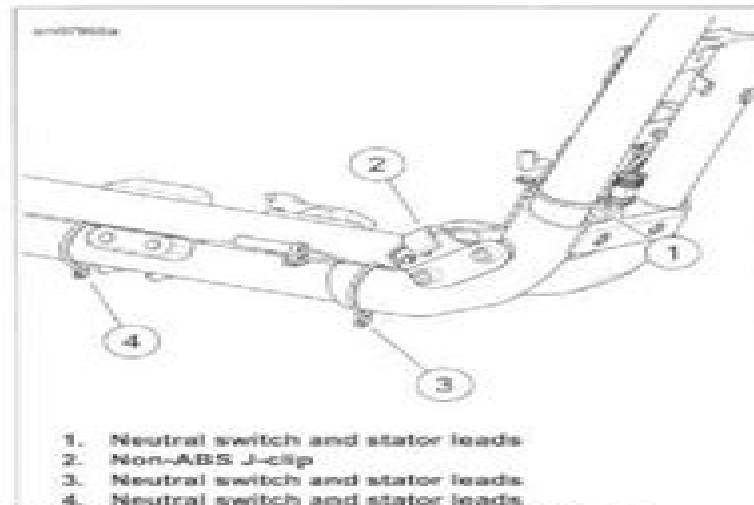
**Figure 3-12. EVAP Purge Hose Barbed Cable Strap**

34. Using **new** hose clamps, install oil tank feed, vent and return hoses onto oil tank. Install drain plug in the end of the drain hose. Secure with worm drive clamp. Tighten securely. Install drain hose to frame with clip. See 3.22 OIL TANK.
35. Install exhaust pipe bracket to crankcase. See 4.16 EXHAUST SYSTEM, Exhaust Pipe Bracket.
36. Install sprocket cover. See 5.14 TRANSMISSION SPROCKET.
37. Install exhaust pipe clamp bracket, washer and screw to sprocket cover. Tighten to 30-33 ft-lbs (40.7-44.7 Nm). Now tighten other two sprocket cover screws to 80-120 in-lbs (9.0-13.6 Nm).
38. Install right front footrest assembly and rear brake linkage.
  - a. **Mid-mount controls:** See 2.39 RIDER FOOT CONTROLS: MID-MOUNT.
  - b. **Forward controls:** See 2.40 RIDER FOOT CONTROLS: FORWARD.
39. Install exhaust system. See 4.16 EXHAUST SYSTEM.

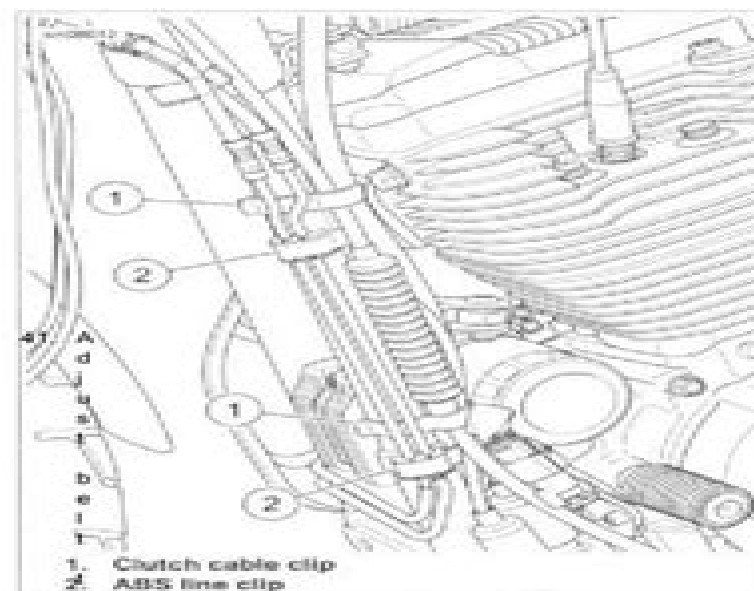
**NOTE**

*H02S is installed in lower clip only.*

40. See Figure 3-14. Attach clutch cable (along with wiring harness and front H02S harness) to frame front left downtube with cable clips.



**Figure 3-13. Lower Right Frame Tube Cable Straps**



**Figure 3-14. Frame Retaining Clips**  
 sion and rear wheel alignment. Tighten rear axle nut to 95-105 ft-lbs (129-142 Nm). Install new E-clip. See 1.20 WHEEL ALIGNMENT.

# Manual 1200 Sportster 199

**Albert A Gayle**



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