

Grammar and punctuation

Spellings

1. Tick one word that complete the sentence below.  
The bees were \_\_\_\_\_ around the garden

☐ buzzed  
☐ buzz  
☐ buzzing  
☐ buzzes

2. What type of punctuation should go at the end of this sentence before the second set of speech marks?  
"Can you please read to me, Mum".

☐ Exclamation mark  
☐ Question mark  
☐ Full stop

- 1. Fridge
- 2. City
- 3. Knee
- 4. Towel
- 5. Tries

Reasoning

1. Erik has 5p coins. He has 40p. How many coins does he have?

2. Tick the number sentences that matches the array.



$6 + 2 = 8$  ☐     $12 - 2 = 10$  ☐     $6 \times 2 = 12$  ☐     $12 \div 2 = 6$  ☐

3. Sara cuts her pizza in 3 pieces. She ate one piece. What fraction of the pizza has she eaten?



4. Circle the lightest box?



Arithmetic

$31 + \boxed{\phantom{00}} = 59$   
 $74 - \boxed{\phantom{00}} = 27$

$\frac{1}{4}$  of 12 =   
 $\frac{3}{4}$  of 32 =

$12 + 12 + 12 = \boxed{\phantom{00}}$   
 $15 - 5 - 5 = \boxed{\phantom{00}}$

=  $5 \times 8$   
 $28 \div 4 = \boxed{\phantom{00}}$

5. Lego cards come in packs of 5. Sara bought 7 packs. How many cards has Sara bought?  
Anna has 30 cards. How many packs did she buy?  
Answer both questions.

# Ks1 Sats Papers 2009

**Liyong Dong**



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the crankshaft timing pulley and oil pump body em approx 45 timing mark turn

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web em 206 1gr fe engine mechanical engine unit em b remove the timing chain cover by prying between the timing chain cover cylinder head and cylinder block with a screwdriver notice be careful not to damage the contact surfaces of the timing chain cover cylinder block and cylinder head c remove the o ring from the lh cylinder

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web mar 11 2020 there are no one size fits all timing solutions but a generally stock headed fe will like around 38 degrees total timing you generally don t have to worry too much about initial timing over 12 degrees but again you have to be careful with the vacuum advance to not get back into that over advance situation

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web align the timing marks of the camshaft with the mark plates of the timing chain and install the timing chain hint align the timing marks with the mark plates while turning the hexagonal service portion of the camshaft using a wrench 2 install chain tensioner slipper a install the chain tensioner slipper 3 install chain tensioner

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web rotate the crankshaft pulley two complete turns clockwise and check the timing marks if the timing marks are correct

tighten the lock bolt for the tensioner to 20 to 34 n m 200 to 350 kgfcm for fe to 37 to 52 n m 380 to 530 kgfcm for f2 engine  
check the movement on the tension side of the timing belt

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web fe engines use a timing assembly very similar to other ford engines with the aforementioned cam thrust plate an offset positioned dowel pin for locating and a single central cam bolt for retention the factory cam sprockets were often aluminum with molded nylon teeth for quieter operation

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web jul 22 2009 a set the timing mark to 0 on the timing chain cover by rotating the crankshaft clockwise b verify the timing marks on the camshaft timing gears are in general alignment with the timing marks of the camshaft bearing cap see chart  
note when the engine is correctly timed the timing marks will not perfectly align

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web feb 8 2015 discussion need help timing mazda 2 0fe i have a yale flit model glp050rge835 serial e177b22710v and replaced the cylinder head and now it doesn't run i have the cam sprocket with a at the mark on the head and the cylinder 1 at top dead center compression stroke the lift will run poorly at wide open throttle and will not idle

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