



250-525 SX, MXC, EXC RACING



REPAIR MANUAL
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disc
DATA STORAGE



KTM SPORTMOTORCYCLE AG
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Austria
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2-55



Changing the oil filters

Remove the bolt ❶ and swing the breather fuel container ❷ forward. Place a receptacle underneath the engine to collect the drained oil. Remove the 4 bolts ❸ and disassemble the two oil filter covers.



Using wedge plates, you may now pull the oil filter mounts ❹ out of the housing. Clean the oil filter cover, the sealing surfaces of the O-rings and the engine casing. Check the O-rings of the oil filter covers for damage and, if necessary, replace them.



Put the motorcycle on its side and fill the oil filter housings about halfway with engine oil. Insert the long oil filter at the front and the short oil filter at the back of the housing. Insert the O-rings ❹ of the oil filter covers and mount the cover. Mount the bolts and tighten them to 4 Nm/3 lbf ft.

Reinstall the breather fuel container and tighten the bolt to 8 Nm/6 lbf ft.



Return the motorcycle to an upright position.

Remove the oil dipstick ❶ at the clutch cover and fill to 1.2 liter of fully synthetic engine oil (Motul Power Sports 4T).

Start the engine and check all external connections and oil filter covers for leaks.

Finally, check the engine oil level and, if necessary, correct it.

Ktm 250 Exc Racing 2003 Factory Service Repair Manual

Phil Mather



Ktm 250 Exc Racing 2003 Factory Service Repair Manual:

KTM EXC Enduro & SX Motocross, '00-'07 Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **KTM Enduro & Motocross** Phil Mather, 2007 This manual is a complete guide to servicing and routine maintenance Step by step instructions clearly linked to hundreds of photos and illustrations guide you through each job **KTM EXC Enduro & SX Motocross, '00-'07** Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate [PENTON - KTM 1972-1975 JACKPNER 175cc - HARE 250cc - MINT 400cc WORKSHOP MANUAL AND PARTS MANUALS](#) Floyd Clymer, Penton Motorcycles, 2025-05-15 128 pages and more than 150 illustrations and charts size 8 25 x 10 75 inches This manual is a compilation of 3 publications 1 A workshop manual for the Penton 175cc Jackpiner the 250cc Hare Scrambler and the 400cc Mint models 2 An illustrated Frame and Chassis parts manual and 3 An illustrated 175 250 400cc KTM Engine Parts manual This publication is also appropriate for the KTM MC Motocross and GS Gelande Sport machines that utilize these same engines A BRIEF EXPLANATION OF THE ASSOCIATION BETWEEN PENTON AND KTM In 1967 when John Penton approached KTM Austria with a plan to manufacture off road motorcycles to his design it was obviously seen as an opportunity by KTM to gain a foothold in the expanding USA off road motorcycle market Certainly having someone like John Penton representing their product was a major win for KTM as John s prominent status in off road racing was already well established The first of the Penton KTM joint venture motorcycles the Berkshire 100 and Six Day 125 models powered by Sachs engines arrived in the USA in 1968 The use of a Sachs powertrain was an obvious choice for KTM who without any in house engine capability had been using Sachs engines in their moped scooter and road going motorcycles since the early 1950 s While the Sachs powered off road machines established a solid foothold for Penton motorcycles John began to pressure KTM to construct an engine of their own design The first of the Penton models powered by KTM engines debuted in 1972 as the 175cc Jackpiner followed in 1973 by the 250cc Hare and the 400cc Mint in 1974 See Workshop Manual ISBN 9781588502933 for Sachs powered Pentons However KTM was also marketing identical KTM badged bikes as MC Motocross

and GS Gelande Sport models on an international level Obviously this did not sit well with John and the situation worsened when those same KTM badged bikes began to show up on the west coast through a different USA importer The 1976 MC 5 and Cross Country and the 1977 GS 6 Pentons were also badged and sold as KTM s and the association between John and KTM continued to deteriorate In the interim KTM had been pressuring John to relinquish control of his distribution rights and in 1978 KTM purchased both the distribution rights and the company infrastructure and the Penton brand was no more A sad end to an era of great innovation by John Penton however his motorcycles and the identical KTM versions are regarded as some of the best ever to come out of the 1970 s off road motorcycle phenomenon and are highly collectible and still used in vintage events by enthusiasts worldwide Unfortunately owners of these early Penton motorcycles are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals and parts lists that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that have no idea what they are selling Many are nothing more than poor quality comb bound or ring bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years

Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual Floyd

Clymer,Velocepress,2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Suzuki enthusiasts worldwide

Chilton's Motorcycle and

ATV Repair Manual Chilton Automotive Editorial Staff,1986-04-01 *Polaris ATVs 250-800cc, '98-'07* Alan Ahlstrand,Ken Freund,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism

transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

BMW R850, 1100 & 1150 4-valve Twins Service and Repair Manual Matthew Coombs,1998-07-25 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair manual covers BMW R850 R1100 and R1150 4 valve twins including R850R UK 1995 2004 US 1996 2004 R850GS UK US 1999 2001 R1100GS UK 1994 2000 US 1995 2000 R1150GS UK US 2000 2003 R1150GS Adventure UK US 2002 2004 R1100R UK US 1995 2001 R1150R UK US 2001 2004 R1150R Rockster UK US 2003 2004 R1100RS 1993 2002 US 1994 2002 R1150RS UK US 2002 2004 R1100S UK US 1999 2004 R1100SS UK US 1999 2004 R1100RT UK US 1996 2001 R1150RT UK US 2001 2004 Note covers all special edition and anniversary models Kawasaki ZX600 (GPZ600R, GPX600R, Ninja 600R and RX) ZX 750 (GPX750R, Ninja 750R) 1985 to 1997 John Haynes,1998-02-05 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Ducati Factory Workshop Manual** Ducati Meccanica,2008-07-01 A faithful reproduction of the Factory Workshop Manual originally published by Floyd Clymer in 1967 This fully illustrated manual covers the 160cc 250cc and 350cc narrow case Single Cylinder OHC series of Ducati motorcycles including the 160 Monza Junior 250 Monza 250GT 250 Mark 3 250 Mach1 250 Motocross and the 350 Sebring As expected from a factory publication this manual includes complete technical data and comprehensive detailed instructions for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Ducati motorcycles It contains a comprehensive Technical Specification section for every variant by year for each model followed by a descriptive section of all major components Includes detailed repair and rebuild data for the Engine Clutch Transmission Ducati and Marzocchi Forks Rear Suspension Wheels Brakes and more It also includes comprehensive information on the Electrical and Ignition Equipment plus Wiring Diagrams There is adequate detailed text and illustrations to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation An essential addition to any Ducati Motor Cycle Enthusiast s library this book has been out of print and unavailable for many years and is becoming increasingly more difficult to find on the secondary market This is a must have reference for this series of Ducati motorcycles and we are pleased to be able to offer

this reproduction as a service to all Ducati enthusiasts worldwide **KTM 1290 Super Duke** Matthew Coombs,2020

Kawasaki Z750 & Z1000, '03-'08 Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Kawasaki Z750 troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Kawasaki ZX900, 1000 and 1100 Liquid-Cooled Fours Service and Repair*

Manual John Haynes,1999-11-13 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Clymer Vintage British Street Bikes: BSA, Norton, Triumph Repair Manual**

Penton Staff,1993-04-01 With the help of the Clymer Vintage British Street Bikes BSA Norton Triumph Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific models covered by this manual are BSA 500cc Unit Twins 1963 1972 BSA 650cc Unit Twins 1963 1972

Norton 750cc Commando 1969 1975 Norton 850cc Commando 1969 1975 Triumph 500cc Twins 1963 1979 Triumph 750cc Twins 1963 1979 **Kawasaki 454LTD/LTD450, Vulcan 500 Ninja 250 '85 to '07** Editors of Haynes

Manuals,2016-11-15 Complete coverage of your Kawasaki 454LTD LTD450 Vulcan 500 Ninja 250 85 08 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis What s covered Kawasaki EN450 454LTD LTD450 85 90 EN500 Vulcan 500 90 07 EX250 Ninja 250 86 07 **Kawasaki ER-6f and ER-6n Service and Repair Manual** Phil Mather,2010-01-01 ER6 n 649cc 05 10 ER6 f

649cc 05 10 *Kawasaki ZX900, 1000 & 1100 Ninjas, '83-'97* Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Kawasaki ZX900 1000 troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Suzuki**
DR-Z400/DR-Z400E/DR-Z400S & DR-Z400SM, '00-'10 Haynes Publishing, 2020-02-25 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki DR Z400 DR Z400E DR Z400S troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Motor Repair Manual ... Fifth Edition [of "Motor Repair Work"], Etc* MOTOR REPAIR MANUAL., 1930 *Kawasaki 454LTD/LTD450, Vulcan 500 & Ninja 250 Service and Repair Manual* Alan Ahlstrand, 2008

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