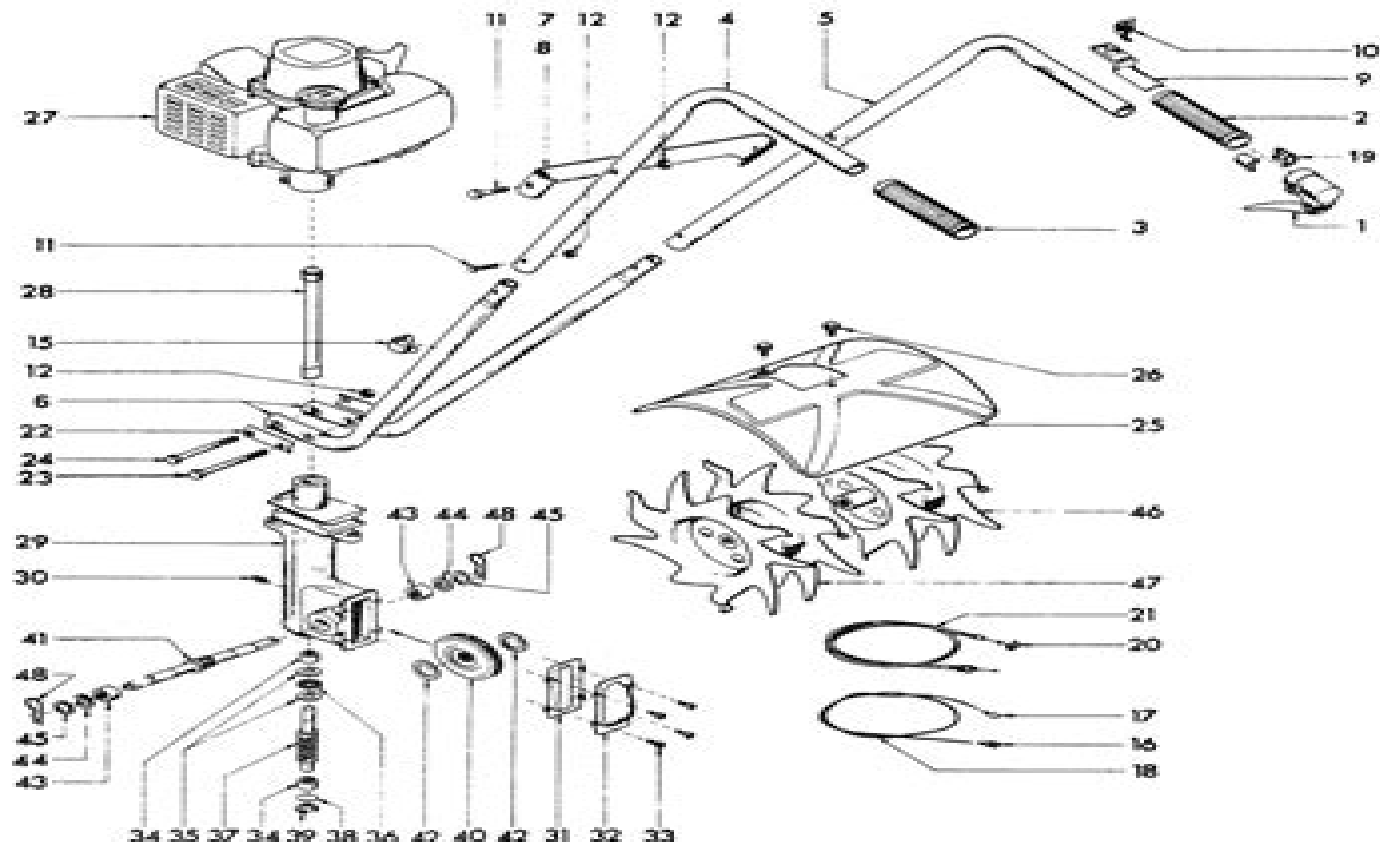


# MANTIS-20 PARTS LAYOUT



KEY NUMBER	PART NUMBER	QTY. UNIT	DESCRIPTION	KEY NUMBER	PART NUMBER	QTY. UNIT	DESCRIPTION
1	382	1	Throttle Lever	26	140	2	Bolt 1/4-20 x 1 1/2" Lg.
2	383	1	Grip-Thru	27	380	1	Engine
3	619	1	Grip	28	468	1	Drive Shaft
4	461	1	Upper Handle - Left	29	466	1	Worm Gear Housing
5	462	1	Upper Handle - Right	30	127	1	Grease Fitting
6	463	2	Lower Handle	31	436	1	Gasket
7	979	1	Label	32	437A	1	Housing Cover
8	148	1	Handle Brace	33	651	4	Rd. Hd. Self Tapping Screw
9	464	1	Switch Bracket	34	423	2	Roller Bearing
10	479	1	Switch	35	425	2	Worm Bearing Race
11	410	4	Cap. Screw 1/4-20 x 1 Lg.	36	424	1	Worm Thrust Bearing
12	972	6	Lock Nut 1/4-20	37	422	1	Worm Shaft
15	478	1	Throttle Clip	38	426	1	Worm Disc
16	477	1	Connector Female	39	428	1	Retaining Ring
17	476	1	Connector Male	40	429	1	Worm Gear
18	475	1	Ground Wire	41	431	1	Tiler Wheel Shaft
19	379	1	Cable Retainer	42	430	2	Worm Gear Thrust Washer
20	413	1	Retaining Ring	43	432	2	Worm Gear Bearing
21	467	1	Throttle Cable Assy.	44	434	2	Bearing Seal
22	377	2	Handle Clamp	45	435	2	Bearing Seal Retainer
23	470	1	Long Bolt 1/4-20 x 3" Lg.	46	438L	1	Tiler Wheel Assy. L.H.
24	469	1	Short Bolt 1/4-20 x 2 1/4" Lg.	47	438R	1	Tiler Wheel Assy. R.H.
25	465	1	Fender Guard	48	418-1	2	Tiler Wheel Retaining Hair Pin

# Mantis Engine Service Manual

**A Gutmann**



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