

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

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Bearing Inspection

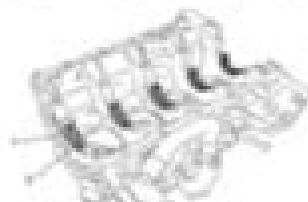
General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTES

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a pair of gauging plates (1) the full width of bearing (parallel to crankshaft) on journal, and set oil film.



4) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.8 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.3 ft·lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.8 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.3 ft·lb) by the specified procedure.

5) Remove bearing caps.

6) Insert gauging plates (2) on the main journal.

7) Tighten bearing caps (1) and (11) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) and 25 N·m (2.2 kgf·m, 18.3 ft·lb) respectively.

8) Check clearance between gauging plates (2) and main journal.

9) If clearance is not within the specified range, replace bearings.

10) If clearance is within the specified range, install new bearing, and check clearance.

11) If clearance is not within the specified range, replace bearings.

12) If clearance is within the specified range, install new bearing, and check clearance.

13) If clearance is not within the specified range, replace bearings.

14) If clearance is within the specified range, install new bearing, and check clearance.

15) If clearance is not within the specified range, replace bearings.

16) If clearance is within the specified range, install new bearing, and check clearance.

17) If clearance is not within the specified range, replace bearings.

18) If clearance is within the specified range, install new bearing, and check clearance.

19) If clearance is not within the specified range, replace bearings.

20) If clearance is within the specified range, install new bearing, and check clearance.

21) If clearance is not within the specified range, replace bearings.

22) If clearance is within the specified range, install new bearing, and check clearance.

23) If clearance is not within the specified range, replace bearings.

24) If clearance is within the specified range, install new bearing, and check clearance.

25) If clearance is not within the specified range, replace bearings.

26) If clearance is within the specified range, install new bearing, and check clearance.

27) If clearance is not within the specified range, replace bearings.

28) If clearance is within the specified range, install new bearing, and check clearance.

29) If clearance is not within the specified range, replace bearings.

30) If clearance is within the specified range, install new bearing, and check clearance.

31) If clearance is not within the specified range, replace bearings.

32) If clearance is within the specified range, install new bearing, and check clearance.

33) If clearance is not within the specified range, replace bearings.

34) If clearance is within the specified range, install new bearing, and check clearance.

35) If clearance is not within the specified range, replace bearings.

36) If clearance is within the specified range, install new bearing, and check clearance.

37) If clearance is not within the specified range, replace bearings.

38) If clearance is within the specified range, install new bearing, and check clearance.

39) If clearance is not within the specified range, replace bearings.

40) If clearance is within the specified range, install new bearing, and check clearance.

41) If clearance is not within the specified range, replace bearings.

42) If clearance is within the specified range, install new bearing, and check clearance.

43) If clearance is not within the specified range, replace bearings.

44) If clearance is within the specified range, install new bearing, and check clearance.

45) If clearance is not within the specified range, replace bearings.

46) If clearance is within the specified range, install new bearing, and check clearance.
























































47) If clearance is not within the specified range, replace bearings.

48) If clearance is within the specified range, install new bearing, and check clearance.

49) If clearance is not within the specified range, replace bearings.

Cylinder Head Components



Component	1	Release valve		Torque (N·m) Torque (kgf·m) Torque (ft·lb)
	2	Water pump		
Cylinder head		3	Remove head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		4	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		5	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		6	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		7	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		8	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		9	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		10	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		11	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		12	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		13	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		14	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		15	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		16	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		17	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		18	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		19	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		20	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		21	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		22	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		23	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		24	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		25	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		26	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		27	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		28	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		29	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
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Cylinder head		33	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		34	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		35	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		36	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		37	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		38	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		39	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		40	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		41	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
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Cylinder head		43	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		44	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		45	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		46	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		47	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		48	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		49	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		50	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
Cylinder head		51	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
		52	Remove 1000 (1000000) head bolt (100). Torque (N·m) 100, 100 kgf·m, 72.5 ft·lb after installing the 1000 (1000000) head bolt (100).	
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Manual Suzuki Sx4 Crossover

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Manual Suzuki Sx4 Crossover:

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Workshop Manual Bob Henderson,A. K. Legg,1994 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair**
Manual Bob Henderson,John H. Hayes,1989 *Suzuki Ts 50x Owner S Workshop Manual* Richard Stone,Stone Richard
Staff,1994-12-01 Suzuki GT, ZR & TS50 Jeremy Churchill,1984

The Enigmatic Realm of **Manual Suzuki Sx4 Crossover**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing in short supply of extraordinary. Within the captivating pages of **Manual Suzuki Sx4 Crossover** a literary masterpiece penned by way of a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those who partake in its reading experience.

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