

Table 3 — Mechanical and physical properties of bolts, screws and studs

| No. | Mechanical or physical property | Property class | | | | | | | | | | |
|-----|---|-------------------|-----|-----|-----|-----|-------------------------------------|-------------------------------------|-------------------------------------|------|---------------|-------|
| | | 4.6 | 4.8 | 5.6 | 5.8 | 6.8 | 8.8 | | 9.8 | 10.9 | 12.9/ 12.9 | |
| | | | | | | | σ_{TS} 10 mm ² | σ_{TS} 10 mm ² | σ_{TS} 10 mm ² | | | |
| 1 | Tensile strength, R_m , MPa | nom. ^a | 400 | | 500 | | 600 | 800 | | 900 | 1 000 | 1 200 |
| | | min. | 400 | 420 | 500 | 520 | 600 | 630 | 800 | 900 | 1 040 | 1 220 |
| 2 | Lower yield strength, R_{eL} ^b , MPa | nom. ^c | 240 | — | 300 | — | — | — | — | — | — | — |
| | | min. | 240 | — | 300 | — | — | — | — | — | — | — |
| 3 | Stress at 0.2 % non-proportional elongation, $R_{p0.2}$, MPa | nom. ^c | — | — | — | — | — | 640 | 640 | 720 | 900 | 1 080 |
| | | min. | — | — | — | — | — | 640 | 660 | 720 | 940 | 1 100 |

Table 4 — Minimum ultimate tensile loads — ISO metric coarse pitch thread

| Thread ^a <i>d</i> | Nominal stress area $A_{s, nom}$ ^b mm ² | Property class | | | | | | | | |
|---------------------------------|---|---|---------|---------------------|---------|---------|----------------------|---------|---------------------|-----------|
| | | 4.6 | 4.8 | 5.6 | 5.8 | 6.8 | 8.8 | 9.8 | 10.9 | 12.9/12.9 |
| | | Minimum ultimate tensile load, $F_{t, min}$ ($A_{s, nom} \times R_{m, min}$), N | | | | | | | | |
| M3 | 5,03 | 2 010 | 2 110 | 2 510 | 2 620 | 3 020 | 4 020 | 4 530 | 5 230 | 6 140 |
| M3,5 | 6,78 | 2 710 | 2 850 | 3 390 | 3 530 | 4 070 | 5 420 | 6 100 | 7 050 | 8 270 |
| M4 | 8,78 | 3 510 | 3 690 | 4 390 | 4 570 | 5 270 | 7 020 | 7 900 | 9 130 | 10 700 |
| M5 | 14,2 | 5 680 | 5 960 | 7 100 | 7 380 | 8 520 | 11 350 | 12 800 | 14 800 | 17 300 |
| M6 | 20,1 | 8 040 | 8 440 | 10 000 | 10 400 | 12 100 | 16 100 | 18 100 | 20 900 | 24 500 |
| M7 | 28,9 | 11 600 | 12 100 | 14 400 | 15 000 | 17 300 | 23 100 | 26 000 | 30 100 | 35 300 |
| M8 | 36,6 | 14 600 ^c | 15 400 | 18 300 ^c | 19 000 | 22 000 | 29 200 ^c | 32 900 | 38 100 ^c | 44 600 |
| M10 | 58 | 23 200 ^c | 24 400 | 29 000 ^c | 30 200 | 34 600 | 46 400 ^c | 52 200 | 60 300 ^c | 70 800 |
| M12 | 84,3 | 33 700 | 35 400 | 42 200 | 43 800 | 50 600 | 67 400 ^c | 76 900 | 87 700 | 103 000 |
| M14 | 115 | 46 000 | 48 300 | 57 500 | 59 800 | 69 000 | 92 000 ^d | 104 000 | 120 000 | 140 000 |
| M16 | 157 | 62 600 | 65 900 | 78 500 | 81 800 | 94 000 | 125 000 ^d | 141 000 | 163 000 | 192 000 |
| M18 | 192 | 76 600 | 80 600 | 96 000 | 99 800 | 115 000 | 150 000 | — | 200 000 | 234 000 |
| M20 | 245 | 98 000 | 103 000 | 122 000 | 127 000 | 147 000 | 203 000 | — | 255 000 | 299 000 |
| M22 | 303 | 121 000 | 127 000 | 152 000 | 158 000 | 182 000 | 252 000 | — | 315 000 | 370 000 |
| M24 | 353 | 141 000 | 148 000 | 176 000 | 184 000 | 212 000 | 293 000 | — | 367 000 | 431 000 |
| M27 | 459 | 184 000 | 193 000 | 230 000 | 239 000 | 275 000 | 381 000 | — | 477 000 | 560 000 |
| M30 | 561 | 224 000 | 236 000 | 280 000 | 292 000 | 337 000 | 466 000 | — | 583 000 | 684 000 |
| M33 | 694 | 278 000 | 292 000 | 347 000 | 361 000 | 416 000 | 576 000 | — | 722 000 | 847 000 |
| M36 | 817 | 327 000 | 343 000 | 408 000 | 425 000 | 490 000 | 678 000 | — | 850 000 | 997 000 |
| M39 | 976 | 390 000 | 410 000 | 488 000 | 508 000 | 586 000 | 810 000 | — | 1 020 000 | 1 200 000 |

Table 5 — Proof loads — ISO metric coarse pitch thread

| Thread ^a <i>d</i> | Nominal stress area $A_{s, nom}$ ^b mm ² | Property class | | | | | | | | |
|---------------------------------|---|---|---------|---------------------|---------|---------|---------------------|---------|---------------------|-----------|
| | | 4.6 | 4.8 | 5.6 | 5.8 | 6.8 | 8.8 | 9.8 | 10.9 | 12.9/12.9 |
| | | Proof load, F_p ($A_{s, nom} \times R_{p, min}$), N | | | | | | | | |
| M3 | 5,03 | 1 130 | 1 560 | 1 410 | 1 910 | 2 210 | 2 920 | 3 270 | 4 180 | 4 880 |
| M3,5 | 6,78 | 1 530 | 2 100 | 1 900 | 2 580 | 2 980 | 3 940 | 4 410 | 5 630 | 6 580 |
| M4 | 8,78 | 1 980 | 2 720 | 2 460 | 3 340 | 3 860 | 5 100 | 5 710 | 7 290 | 8 520 |
| M5 | 14,2 | 3 200 | 4 400 | 3 980 | 5 400 | 6 250 | 8 230 | 9 230 | 11 800 | 13 800 |
| M6 | 20,1 | 4 520 | 6 230 | 5 630 | 7 640 | 8 840 | 11 600 | 13 100 | 16 700 | 19 500 |
| M7 | 28,9 | 6 500 | 8 960 | 8 090 | 11 000 | 12 700 | 16 600 | 18 800 | 24 000 | 28 000 |
| M8 | 36,6 | 8 240 ^c | 11 400 | 10 200 ^c | 13 900 | 16 100 | 21 200 ^c | 23 800 | 30 400 ^c | 35 500 |
| M10 | 58 | 13 000 ^c | 18 000 | 16 200 ^c | 22 000 | 25 500 | 33 700 ^c | 37 700 | 48 100 ^c | 56 300 |
| M12 | 84,3 | 19 000 | 26 100 | 23 600 | 32 000 | 37 100 | 48 900 ^c | 54 800 | 70 000 | 81 800 |
| M14 | 115 | 25 900 | 35 600 | 32 200 | 43 700 | 50 600 | 66 700 ^d | 74 800 | 95 500 | 112 000 |
| M16 | 157 | 35 300 | 48 700 | 44 000 | 59 700 | 69 100 | 91 000 ^d | 102 000 | 130 000 | 152 000 |
| M18 | 192 | 43 200 | 59 500 | 53 800 | 73 000 | 84 500 | 115 000 | — | 159 000 | 186 000 |
| M20 | 245 | 55 100 | 76 000 | 68 600 | 93 100 | 108 000 | 147 000 | — | 203 000 | 238 000 |
| M22 | 303 | 68 200 | 93 900 | 84 800 | 115 000 | 133 000 | 182 000 | — | 252 000 | 294 000 |
| M24 | 353 | 79 400 | 109 000 | 98 800 | 134 000 | 155 000 | 212 000 | — | 293 000 | 342 000 |
| M27 | 459 | 103 000 | 142 000 | 128 000 | 174 000 | 202 000 | 275 000 | — | 381 000 | 445 000 |
| M30 | 561 | 126 000 | 174 000 | 157 000 | 213 000 | 247 000 | 337 000 | — | 466 000 | 544 000 |
| M33 | 694 | 156 000 | 215 000 | 194 000 | 264 000 | 305 000 | 416 000 | — | 576 000 | 673 000 |
| M36 | 817 | 184 000 | 253 000 | 229 000 | 310 000 | 359 000 | 490 000 | — | 678 000 | 792 000 |
| M39 | 976 | 220 000 | 303 000 | 273 000 | 371 000 | 429 000 | 586 000 | — | 810 000 | 947 000 |

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