

## APPARECCHIATURA ELETTRONICA 455 D

### 1. AVVERTENZE

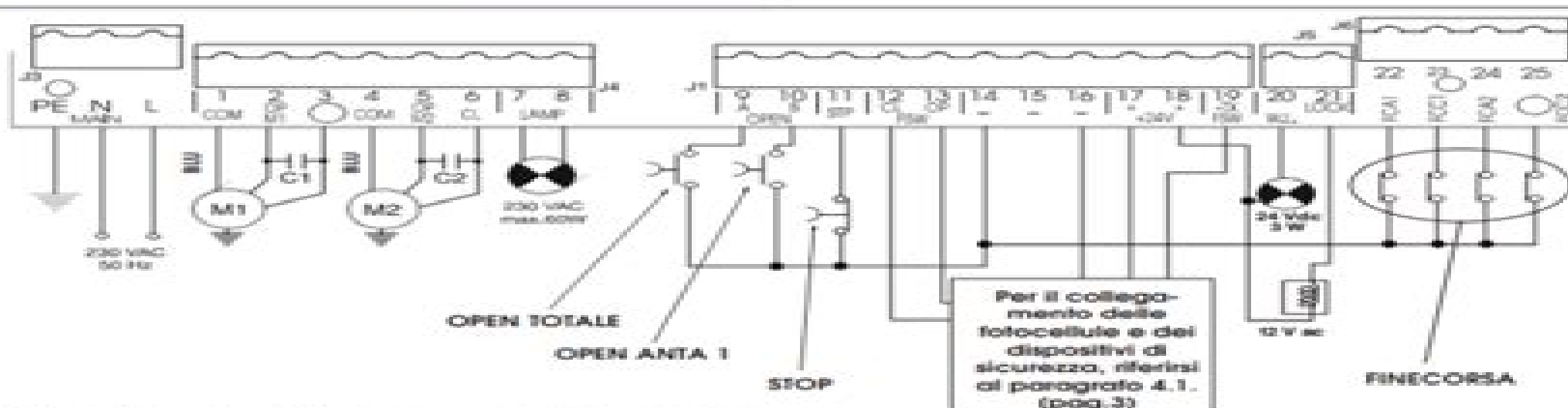
Attenzione: Prima di effettuare qualsiasi tipo di intervento sull'apparecchiatura elettronica (collegamenti, manutenzione) togliere sempre l'alimentazione elettrica.

- Prevedere a monte dell'impianto un interruttore magnetotermico differenziale con adeguata soglia di intervento.
- Collegare il cavo di terra all'apposito morsetto previsto sul connettore J3 dell'apparecchiatura (vedi fig.2).
- Separare sempre i cavi di alimentazione da quelli di comando e di sicurezza (pulsante, ricevente, fotocellule, ecc.). Per evitare qualsiasi disturbo elettrico utilizzare guaine separate o cavo schermato (con schermo collegato a massa).

### 2. CARATTERISTICHE TECNICHE

Tensione d'alimentazione	230 V~ (+5% -10%) - 50 Hz
Potenza assorbita	10 W
Carico max motore	800 W
Carico max accessori	0.5 A
Carico max elettroserratura	15 VA
Temperatura ambiente	-30 °C +55 °C
Fusibili di protezione	N° 2 (vedi fig. 1)
Logiche di funzionamento	Semiautomatica / Automatica / Sicurezza / Sicurezza "passo passo" / Automatica "passo passo" / Sicurezza "passo passo" / Semiautomatica B / Uomo presente C
Tempo d'apertura/chiusura	Programmabile (da 0 a 120 s)
Tempo di pausa	Programmabile (da 0 a 4 min.)
Tempo di ritardo d'anta in chiusura	Programmabile (da 0 a 4 min.)
Tempo di ritardo d'anta in apertura	2 s (escludibile)
Forza di spinta	Regolabile su 50 livelli per ogni motore
Ingressi in morsetteria	Open / Open anta vincolata / Stop / Finecorsa / Sicurezza in ap. / Sicurezza in ch. / Alimentazione-Terra
Uscite in morsetteria	Lampeggiatore - Motori - Alimentazione elettroserratura 12 Vdc - Lampada spia 24 Vdc - Falsafe - Alimentazione elettroserratura 12 Vdc
Funzioni programmabili	Logica - Tempo pausa - Forza di spinta - Coppia allo spunto - Ritardo d'anta in ap. e ch. - Colpo d'inversione - Colpo d'arresto - Lamp. spia - Prelampeggio - Elettroserratura - Falsafe - Logica sicurezza - Richiesta assistenza - Tempo riconoscimento ostacolo e battuta
Funzione apprendimento	Apprendimento dei tempi di lavoro semplice o completa, con o senza Finecorsa e/o Gatecoder

### 4. COLLEGAMENTI ELETTRICI



Nota bene: I condensatori sono a corredo degli operatori.

Fig. 2

### 3. LAYOUT E COMPONENTI 455 D

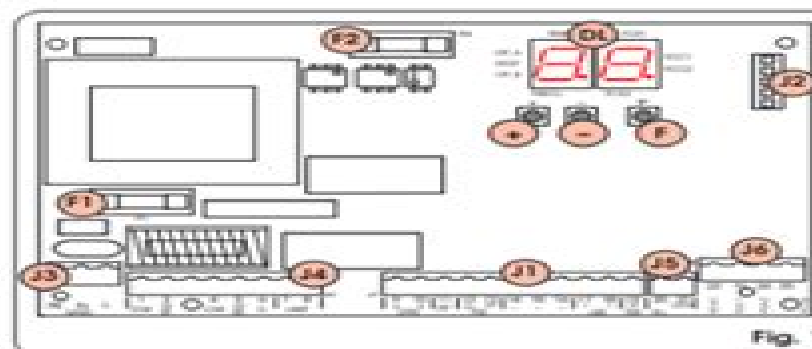


Fig. 1

DL	DISPLAY DI SEGNALAZIONE E PROGRAMMAZIONE
J1	MORSETTERIA BASSA TENSIONE
J2	CONNETTORE DECODER / MINIDEC / RICEVENTE RF
J3	MORSETTERIA ALIMENTAZIONE 230 VAC
J4	MORSETTERIA COLLEGAMENTO MOTORI E LAMPEGGIATORE
J5	MORSETTERIA LAMPADA SPIA ED ELETTROSERRATURA
J6	MORSETTERIA FINECORSA E GATECODER
F1	FUSIBILE MOTORI E PRIMARIO TRASFORMATORE (F 5A)
F2	FUSIBILE BASSA TENSIONE E ACCESSORI (1.800mA)
P	PULSANTE PROGRAMMAZIONE "P"
-	PULSANTE PROGRAMMAZIONE "-"
+	PULSANTE PROGRAMMAZIONE "+"

# Manuale Istruzioni Mastercam X

**RD Boyd**



## **Manuale Istruzioni Mastercam X:**

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