

Most likely GBTU questions & answers along with previous semester Questions & Answers

MANUFACTURING PROCESSES (EME-101/ 201).

Further reading and reference books

- (1) *Materials and manufacturing processes* by E Paul DeGarmo, JT Black, Ronald A Kohser
 (2) *Workshop technology* by SK Gang (3) *Manufacturing Processes* by V Narula
 (4) *Manufacturing Processes* by B S Raghuvanshi (5) *Manufacturing Processes* by KM Moeed

UNIT-I*

1.* Explain toughness. Indicate the toughness of brittle and ductile materials on stress-strain curve indicating the proportional limit, elastic limit, yield point, UTS and fracture point.

OR

Draw stress-strain diagram for ductile and brittle material. Explain, what do you understand by toughness?

2008-09, SEM-I & sc

OR

Draw stress-strain diagram for ductile and brittle material. Explain the behavior of these materials with help of the diagram.

2008-09, SEM- sc

OR

What is the difference between brittle and ductile material, explain with stress-strain curve?

OR

Explain the difference between:

2010, Spl-Carry (SEM-I II)

- (i) Elastic limit and proportional limit,
- (ii) Hardness and brittleness
- (iii) Strength and stiffness

OR

Draw a neat sketch for stress and strain in case of ductile and brittle material. Explain the difference between ductility and brittleness.

OR

What is toughness? Where such property is desirable?

2011-12, Spl-Carry

OR

Compare the following:

2011-12, Sem-II

- a) Hardness and toughness
- b) Strength and stiffness

ANSWER:

Ductility: Ductility is the property of the material by virtue of which the material can be drawn into thin wires without rupture or fracture. It is the ability of a metal to withstand elongation (deformation in longitudinal direction) under tension without rupture.

Example of ductile material: Gold, silver, aluminum.

Brittleness: Brittleness is the property of the material because of which the material fails or breaks or fractures or ruptures without any appreciable amount of deformation, before failure. In other words, lack of ductility is brittleness. An elongation of less than 5% is often taken to indicate a brittle material.

Example of brittle material: Chalk, glass, cast iron etc., it will not stretch and bend before breaking. An elongation of less than 5% in a 50 mm gauge length is often taken to indicate a brittle material.

Stress strain diagram: The stress strain diagram for the ductile (Curve from X-A-B-C-D-E to F) and brittle (X to Y) material is shown in figure. The various points of interest are:

Manufacturing Processes Eme 1201

AW Rasmussen



Manufacturing Processes Eme 1201:

Machinery and Production Engineering ,1967 Food Production Management ,1980 *Peptide Chemistry and Drug Design* Ben M. Dunn,2015-02-10 This book focuses on peptides as drugs a growing area of pharmaceutical research and development It helps readers solve problems of discovering developing producing and delivering peptide based drugs Identifies promising new areas in peptide drug discovery Includes chapters on discovery from natural sources metabolic modification and drug delivery Overviews separation methods and techniques for analysis bond formation and purification Offers readers both a professional reference and a text or resource for graduate level students **The American Contractor** ,1918 Thomas Register of American Manufacturers ,2003 Vols for 1970 71 includes manufacturers catalogs Good Packaging ,1981 *The Almanac of the Canning, Freezing, Preserving Industries* ,1986 **Bell Laboratories Talks and Papers** Bell Telephone Laboratories. Libraries and Information Systems Center,1971 BTL Talks and Papers Bell Telephone Laboratories, inc. Technical Information Libraries,1971 **Year Book** American Society for Testing and Materials,1966 *Ward's Business Directory of U.S. Private and Public Companies* ,1992 This multi volume set is a primary source for basic company and industry information Names addreses SIC code and geographic location of over 135 000 U S companies are included **Year Book. [Membership]** American Society for Testing Materials,1966 **Consultants and Consulting Organizations Directory** ,1987 Indexes are arranged by geographic area activities personal name and consulting firm name Canada Lumberman ,1934 *British Chemical Abstracts* ,1933 THOMAS REGIONAL INDUSTRIAL BUYING GUIDE NORTHERN CALIFORNIA 2004 , Thomas Register ,2004 Metals Abstracts Index ,1970 *American Export Register* ,1980 Ulrich's International Periodicals Directory Carolyn Farquhar Ulrich,1983*

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