

SCRATCH SPECIFICATIONS CONVERSION

Max scratch with in (mm)	MIL-O-13830A	ISO 10110	
0.001	10	5/L1 x 0.001	5/L5 x 0.001
0.002	20	5/L1 x 0.002	5/L5 x 0.002
0.004	40	5/L1 x 0.004	5/L5 x 0.004
		Each part can have 1 scratch at the max scratch width	Each part can have 5 scratches at the max scratch width

DIG SPECIFICATIONS CONVERSION

Max dig size in (mm)	MIL-O-13830A	ISO 10110	
0.05	5	5/1 x 0.05	5/5 x 0.05
0.10	10	5/1 x 0.10	5/5 x 0.10
0.20	20	5/1 x 0.25	5/5 x 0.25
		Each part can have 1 dig at the max dig size	Each part can have 5 dig at the max dig size

ISO 10110 assumes design wavelength 546.07 nm (NOT 632.8nm)

Table references based from the Lawrence Livermore National Labs interpretation of the scratch/dig specs between MIL-O-13830A and ISO 10110.

Iso 10110 Scratch Dig

Julia Schneider

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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