
















Graphical symbol of surface finish to DIN 3141	Roughness values, R_a , for permissible waviness height, R_t		
	Assignment according to DIN 3141 line 1 line 2	Meaning according to ISO 1302	
(surface without graphical symbol) 		Surfaces which do not need to meet specific requirements	
	even 	Surfaces which only have to meet requirements of general evenness and better appearance	
	rough 	Individual raw surfaces which may be remachined	
	6,3 	Clean raw surface with higher requirements	
	25 	12,5 	Surface with a roughness value which must not exceed the highest permissible medium roughness value
	6,3 	3,2 	
	1,6 	0,8 	

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Michael Hoelscher

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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