

### 3 Definitions

For the purposes of this standard the definitions of prEN ISO 1101 apply.

### 4 General tolerances

#### 4.1 Tolerances for linear dimensions

See table 1.

Table 1: Tolerances for linear dimensions

Range of nominal sizes $L$ in mm											
Tolerance class	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1000	Over 1000 up to 2000	Over 2000 up to 4000	Over 4000 up to 6000	Over 6000 up to 12000	Over 12000 up to 16000	Over 16000 up to 20000	Over 20000
	Tolerances $t$ in mm										
A	$\pm 1$	$\pm 1$	$\pm 1$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 5$	$\pm 6$	$\pm 7$	$\pm 8$	$\pm 9$
B		$\pm 2$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 10$	$\pm 12$	$\pm 14$	$\pm 16$
C		$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 11$	$\pm 14$	$\pm 18$	$\pm 21$	$\pm 24$	$\pm 27$
D		$\pm 4$	$\pm 7$	$\pm 9$	$\pm 12$	$\pm 16$	$\pm 21$	$\pm 27$	$\pm 32$	$\pm 36$	$\pm 40$

ISO 13920:1996  
<https://standards.iteh.ai/catalog/standards/sist/5b5a54-a448-4680-9763-339902a542a/ba-13920-1996>

#### 4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine in accordance with table 2 which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg,  $l$ , is represented.

# Iso 13920 Tolerances

**Daniela Niemeyer**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Iso 13920 Tolerances:**

*Inspection-oriented Tolerancing – Size, Form and Location* Robert Roithmeier, 2016-10-13      IIW Guidelines on Weld Quality in Relationship to Fatigue Strength Bertil Jonsson, G. Dobmann, A. F. Hobbacher, M. Kassner, G. Marquis, 2016-04-13  
This book presents guidelines on quantitative and qualitative measures of the geometric features and imperfections of welds to ensure that it meets the fatigue strength requirements laid out in the recommendations of the IIW International Institute of Welding. Welds that satisfy these quality criteria can be assessed in accordance with existing IIW recommendations based on nominal stress, structural stress, notch stress or linear fracture mechanics. Further, the book defines more restrictive acceptance criteria based on weld geometry features and imperfections with increased fatigue strength. Fatigue strength for these welds is defined as S-N curves expressed in terms of nominal applied stress or hot spot stress. Where appropriate, reference is made to existing quality systems for welds. In addition to the acceptance criteria and fatigue assessment curves, the book also provides guidance on their inspection and quality control. The successful implementation of these methods depends on adequate training for operators and inspectors alike. As such, the publication of the present IIW Recommendations is intended to encourage the production of appropriate training aids and guidelines for educating training and certifying operators and inspectors.      Applied Metrology for Manufacturing Engineering Ammar Grous, 2013-03-04  
Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect. Illustrated by tutorials and laboratory models, it is accessible to users of non-specialists in the fields of design and manufacturing. Chapters can be viewed independently of each other. This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control. It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases. It reflects recent developments in ISO and GPS standards and focuses on training that goes hand in hand with the progress of practical work and workshops dealing with measurement and dimensioning.

**Flexible Automation and Intelligent Manufacturing: The Human-Data-Technology Nexus** Kyoung-Yun Kim, Leslie Monplaisir, Jeremy Rickli, 2023-02-03  
This book gathers the second volume of the proceedings of the 31st edition of the International Conference on Flexible Automation and Intelligent Manufacturing (FAIM 2022) held on June 19-23, 2022 in Detroit, Michigan, USA. Covering four thematic areas including Manufacturing Processes, Machine Tools, Manufacturing Systems and Enabling Technologies, it highlights advances in micro and nanoscale processes, additive manufacturing, artificial intelligence and robotic applications, human-robot collaboration as well as quality control, supply chain, industrial monitoring and management strategies. It also discusses important issues related to sustainability, waste management and remanufacturing. All in all, this book provides academicians, engineers and professionals with extensive information on both scientific and industrial advances in the converging fields of manufacturing, production and automation.      Waste Recovery and Management Ajay, Parveen, Ashwini Kumar, Ravi Kant Mittal, Rajesh Goel, 2023-05-16  
Sustainable development

approaches cannot be met unless waste management is addressed as a priority Waste Recovery and Management An Approach Toward Sustainable Development Goals presents a comprehensive examination of environmental pollution and health hazards caused by differing types of waste its recycling and other e waste management strategies and potential political and legal interventions It also presents the available carbon recycling methods and investigates how these might be applied to reinforce waste management in industrialized countries as well as developing and emerging economies Each chapter includes valuable data and case studies that serve as practical guidance for academicians researchers and stakeholders for quantifying the impacts of waste and for planning integrated solid waste collection and treatment systems thereby working toward sustainability at a global level Features Covers both traditional and new technologies for identifying and categorizing the sources and nature of various types of waste Provides methods for the safe disposal of municipal solid wastes plastic waste bio medical wastes hazardous wastes and e wastes Explains practical measures to cover the broad spectrum of everyday applications of waste management for environmental sustainability Contains a focused discussion of the current scenario and future research directions for different types of waste in each chapter *ISO Catalogue* International Organization for Standardization,2006 *Microwave Component Mechanics* Harri Eskelinen,Pekka Eskelinen,2003 CD ROM contains several 3 D models informative PoewerPoint presentations and dxf files of selected microwave components for direct CNC machining **Welding. General Tolerances for Welded Constructions. Dimensions for Lengths and Angles. Shape and Position** British Standards Institute Staff,1997-01 Welding Structures Dimensions Dimensional tolerances Angular tolerances Angles geometry Length Shape Engineering drawings Tolerances measurement Flatness measurement Straightness measurement **Standards Catalogue** ,1998 **Small Craft, Hull Construction and Scantlings** ,2008 *Catalogue* International Organization for Standardization,2008 **Products and Services Catalogue** ,2001 **World Translations Index** ,1997 *Schweissen und Schneiden* ,2006 □□□□□50□□ ,1999 **DIN EN ISO 13920, Schweißen - Allgemeintoleranzen für Schweißkonstruktionen - Längen- und Winkelmaße - Form und Lage (ISO/FDIS 13920:2023)** ,2023 **Thomas Register of American Manufacturers** ,2003 Vols for 1970 71 includes manufacturers catalogs Thomas Register ,2004 *Bulletin signalétique* ,1973 *Bulletin signalétique* Centre national de la recherche scientifique (France),1973

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