

MWM DIESEL

MWM DIESEL, INC.
3200 Pointe Parkway
Norcross, Georgia 30092

Model	No. Cyls.	Bore	Stroke	Displ.
D202-2	2	95 mm (3.74 in.)	105 mm (4.13 in.)	1450 cc (90.8 cu. in.)
D202-3	3	95 mm (3.74 in.)	105 mm (4.13 in.)	2230 cc (136.2 cu. in.)
D302-1	1	95 mm (3.74 in.)	105 mm (4.13 in.)	750 cc (45.5 cu. in.)
D302-2	2	95 mm (3.74 in.)	105 mm (4.13 in.)	1490 cc (90.8 cu. in.)
D302-3	3	95 mm (3.74 in.)	105 mm (4.13 in.)	2230 cc (136.2 cu. in.)

All MWM (Murphy) engines in this section are four-stroke direct injection diesels with vertical cylinders. D202 engines are liquid-cooled and D302 engines are air-cooled. Crankshaft rotation is counterclockwise viewed from flywheel end on all engines. Firing order is 1-3-2 on three-cylinder engines.

MAINTENANCE

LUBRICATION

Engine crankcase oil must meet API service classification CC/SF, CD/SF, CC or CD. Use of multigrade oil is approved but oil must meet API classification CD/SF or CD. If sulfur content in the

fuel exceeds 0.5 percent, a CD or CD/SF oil must be used.

If ambient temperature is permanently below 0°C (32°F), SAE 10W-30 or 5W-20 oil is preferred but SAE 10W may also be used. If temperature varies between values 10°C (54°F) and 10°C (50°F), SAE 20W-20 is preferred but 15W-40 may be used. If temperature is between 0°C (32°F) and 30°C (85°F), preferred oil is SAE 30 but 15W-40 may be used. If temperature remains above 30°C (85°F), SAE 40 oil is recommended.

Recommended oil change interval is every 250 hours of operation or every six months, whichever occurs first. The oil filter should also be renewed at this

time. Manufacturer recommends using only genuine MWM Diesel replacement oil filter.

Standard crankcase capacity with filter change is approximately 4.5 liters (4.7 quarts) for D202-2, 7.75 liters (8.2 quarts) for D202-3, 3.1 liters (3.25 quarts) for D302-1, 5.5 liters (5.8 quarts) for D302-2 and 7.6 liters (8.1 quarts) for D302-3.

With engine warm and running at full speed, normal oil pressure is 400-500 kPa (58-72 psi). An oil pressure relief valve assembly is located in the oil filter mounting housing on D202-2 and D202-3 engines. On all other engines, relief valve assembly is mounted in a drilled passage in the crankcase next to the oil filter.

D202-3 engines are equipped with an engine oil cooler located in the cooling air housing. A cooler bypass valve is set to open at 250 kPa (36 psi) to divert oil from the cooler when oil is cold.

FUEL SYSTEM

FUEL FILTER AND BLEEDING

The fuel filter should be renewed after every 1000 hours of operation or sooner if loss of engine power is evident. If engine fails to operate properly after filter element has been renewed, note that there is a filter screen located in the inlet section of fuel feed pump which may become plugged. Screen can be removed and cleaned after removing top cover from fuel feed pump.

Whenever fuel filter is serviced or fuel lines are disconnected, air must be bled from the fuel system in the following manner. Loosen bleed screw on fuel filter mounting base. Operate priming lever on fuel feed pump (6 - Fig. M1-1) until air-free fuel is discharged at bleed screw, then retighten screw. If engine fails to start at this point, loosen high pressure fuel line fittings at the injec-

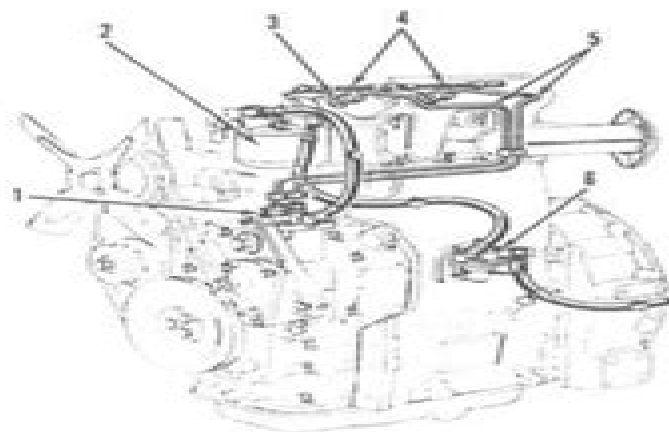


Fig. M1-1—Flow of typical fuel system components. Some engines are equipped with two fuel filters.

1. Injection pump
2. Fuel filter
3. Fuel lines
4. Fuel feed pump
5. Fuel injectors
6. Fuel feed pump

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