

## Paragraphs 3-6

from its support. Save shims (3 - Fig. 2 or 3) located between socket (2) and socket cap (4). On models with external cylinder, disconnect and cap the hydraulic lines. Drive pivot pin (20) out of axle support and axle main member and remove axle main member. Reinstall by reversing the removal procedure and if necessary, adjust front wheel toe-in as outlined in paragraph 5.

### Hi-Clear Models 966-1066

3. High clearance tractors are equipped with a front axle as shown in Fig. 4.

Removal procedure for this axle is the same as given in paragraph 2 except that the auxiliary stay rods (31 - Fig. 4) should be disconnected when removing axle extension and wheel assemblies. Refer to paragraph 5 for toe-in adjustment.

### STAY ROD AND BALL

#### All Models

4. The stay rod ball is available as an individual part, except on heavy duty adjustable wide front axle with internal steering cylinder (Fig. 2). If stay rod ball is renewed, ball must shoulder against stay rod and nut must be torqued to 185 ft.-lbs. Clearance between stay rod ball and socket can be adjusted by adding or subtracting shims which are located between socket and cap. Torque stay rod ball socket cap screws to 85-100 ft.-lbs. and bend lock plate tabs against the flats of the cap screws. Models equipped with adjustable wide tread front axle have a socket support bolted to side rails and any service required on support is obvious.

### TIE RODS AND TOE-IN

#### All Models

5. Removal of tie rods on all models is obvious after an examination of the units. The rod ends are non-adjustable and faulty units will require renewal.

Adjust toe-in on all models to  $\frac{1}{16}$ -inch, plus or minus  $1/16$ -inch. Adjustment is made by varying the length of tie rods. Both rods should be adjusted an equal amount with not more than one turn difference when adjustment is complete.

### STEERING KNUCKLES

#### All Models

6. Removal of steering knuckles from axle is obvious after an examination of the unit and reference to Fig. 5.

## INTERNATIONAL HARVESTER

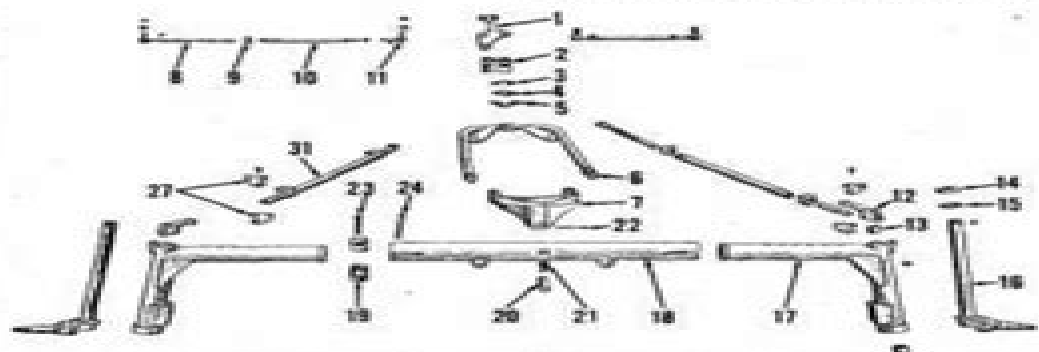


Fig. 4 - Exploded view of adjustable wide front axle used on Models 966 and 1066 Hi-Clear tractors.

- |                           |                      |                                 |
|---------------------------|----------------------|---------------------------------|
| 1. Steering arm (bracket) | 10. Tie rod end      | 20. Change pin                  |
| 2. Ball socket            | 11. Tie rod          | 21. Pin                         |
| 3. Shims                  | 12. Steering arm     | 22. Thrust bearing              |
| 4. Socket cap             | 13. Bushing          | 23. Pin                         |
| 5. Lock plate             | 14. Thrust bearing   | 24. Change tab                  |
| 6. Stay rod               | 15. Pin              | 25. Change pin                  |
| 7. Axle support           | 16. Pin              | 26. Bracket                     |
| 8. Tie rod extension      | 17. Change pin       | 27. Auxiliary stay rod assembly |
| 9. Clamp                  | 18. Change pin       |                                 |
|                           | 19. Axle main member |                                 |

When renewing steering knuckle bushings (4 - Fig. 5) be sure to align hub hole in bushing with hub hole in axle or axle extension. Install bushing so outer ends are below the counterbore on axle extension. Ream bushings after installation to provide an operating clearance of 0.001-0.005 inch. Torque steering arm retaining nut to 400 ft.-lbs. and bend locking tab against flat of nut.

## FRONT SYSTEM ALL-WHEEL DRIVE

All models are available as 4-wheel drive (All-Wheel Drive) units. Models 966

Fig. 5 - Cross sectional view of typical steering knuckle used on all models.

- |                 |                               |
|-----------------|-------------------------------|
| 1. Steering arm | 10. Hub (200 ft.-lbs. torque) |
| 2. Lock plate   | 11. Bushing                   |
| 3. Bushing      | 12. Pin                       |
| 4. Pin          | 13. Pin                       |
| 5. Pin          | 14. Pin                       |
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Moodys Manual of Railroads and Corporation Securities. Government, State and Municipal Supplement ,1905

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