

### 3 Definitions

For the purposes of this standard the definitions of prEN ISO 1101 apply.

### 4 General tolerances

#### 4.1 Tolerances for linear dimensions

See table 1.

Table 1: Tolerances for linear dimensions

Range of nominal sizes $L$ in mm											
Tolerance class	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1000	Over 1000 up to 2000	Over 2000 up to 4000	Over 4000 up to 6000	Over 6000 up to 12000	Over 12000 up to 16000	Over 16000 up to 20000	Over 20000
Tolerances $t$ in mm											
A	$\pm 1$	$\pm 1$	$\pm 1$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 5$	$\pm 6$	$\pm 7$	$\pm 8$	$\pm 9$
B		$\pm 2$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 10$	$\pm 12$	$\pm 14$	$\pm 16$
C		$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 11$	$\pm 14$	$\pm 18$	$\pm 21$	$\pm 24$	$\pm 27$
D		$\pm 4$	$\pm 7$	$\pm 9$	$\pm 12$	$\pm 16$	$\pm 21$	$\pm 27$	$\pm 32$	$\pm 36$	$\pm 40$

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#### 4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine in accordance with table 2 which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg,  $l$ , is represented.

# Iso 13920 Tolerances

**PT Brinkman**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the PT Brinkman text.

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