











Ariens

Product No.	OEM No.	Application	Type	Material	Dimensions	Description	Cross Reference	Reference Code
B1SB6762	67262300	Drive	Raw Edge	—	1/4" x 27-5/32"	Fits models 1975-1978 & Sno-Tro model. Drive belt 4 & 5 HP. 1989-1994 models 922018, 922019, 922020, & 922021. Seals in matching pairs.	Oregon: — Rotary: 6762 Sears: —	00955/02389
B1G6631 	67213700	Drive	Covered	Kevlar	1/2" x 31"	Snow thrower drive belt.	Oregon: 75-431 Rotary: 7474 Sears: 248-631	00310/00908
B1G6634 	67211100	Drive	Covered	Kevlar	1/2" x 34"	Snow thrower drive belt.	Oregon: 75-434 Rotary: 7477 Sears: 248-634	00344/01009
B1SB6430	67366900	Drive	Raw Edge	—	3/8" x 34"	Fits Snow thrower models 92-9390, 92-9394, 92-9395, 92-9396, 92-9397, 8-12 HP engines.	Oregon: 75-104 Rotary: — Sears: 265-999	00745/01651
B1G6734 	67210700	Drive	Covered	Kevlar	3/8" x 34"	Snow thrower drive belt.	Oregon: 75-334 Rotary: 7439 Sears: 238-634	00340/00908
B1G6735 	67211200	Drive	Covered	Kevlar	3/8" x 35"	Snow thrower drive belt.	Oregon: 75-335 Rotary: 7490 Sears: 238-635	00350/00940
B1SB6432	67364700	Drive	Grooved	—	3/8" x 35-1/2"	Fits older model Ariens snow throwers with single belt. Fits model ST724, ST732, ST524, ST624, ST624 tractors.	Oregon: 75-098 Rotary: — Sears: 265-904	00490/01222
B1G6626 	67366000	Drive	Covered	Kevlar	1/2" x 28"	Snow thrower drive belt.	Oregon: 75-426 Rotary: 7469 Sears: 248-626	00360/00900
B1SB6425	67211400	Drive	Raw Edge	—	1/2" x 34-3/4"	Fits model 732000 snow throwers, 922004 Sears, 920910 tractors.	Oregon: 75-084 Rotary: — Sears: 265-914	00447/01111
B1SB6431	67366900	Drive	Raw Edge	—	1/2" x 40"	Fits snow thrower models 924032, 8 HP engines.	Oregon: 75-117 Rotary: — Sears: 265-987	00658/01631
B1G6647 	67211800	Drive	Covered	Kevlar	1/2" x 47"	Snow thrower drive belt.	Oregon: 75-447 Rotary: 7493 Sears: 248-647	00481/01226
B1G6650 	67366900	Drive	Covered	Kevlar	1/2" x 50"	Snow thrower drive belt.	Oregon: 75-450 Rotary: 7493 Sears: 248-650	00512/01313
B1G6651 	67213900	Drive	Covered	Kevlar	1/2" x 51"	Snow thrower drive belt.	Oregon: 75-451 Rotary: 7494 Sears: 248-651	00522/01329
B1G6652 	67212300	Drive	Covered	Kevlar	1/2" x 52"	Snow thrower drive belt.	Oregon: 75-452 Rotary: 7495 Sears: 248-652	00532/01338
B1G6658 	67210100, 67214900	Drive	Covered	Kevlar	1/2" x 58"	Snow thrower drive belt.	Oregon: 75-458 Rotary: 7501 Sears: 248-658	00594/01418
B1G6668 	67213500	Drive	Covered	Kevlar	1/2" x 68"	Snow thrower drive belt.	Oregon: 75-468 Rotary: 7511 Sears: 248-668	00704/01573

*Belts ordered by width then ascending length

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Gates Rubber Company



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Farmers and Consumers Market Bulletin ,2010 *Timing Belt Replacement Guide* ,2001 **Timing Belt**
Replacement Manual ,1997 *Gates Timing Belt Replacement Manual* Gates Rubber Company,1994

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