

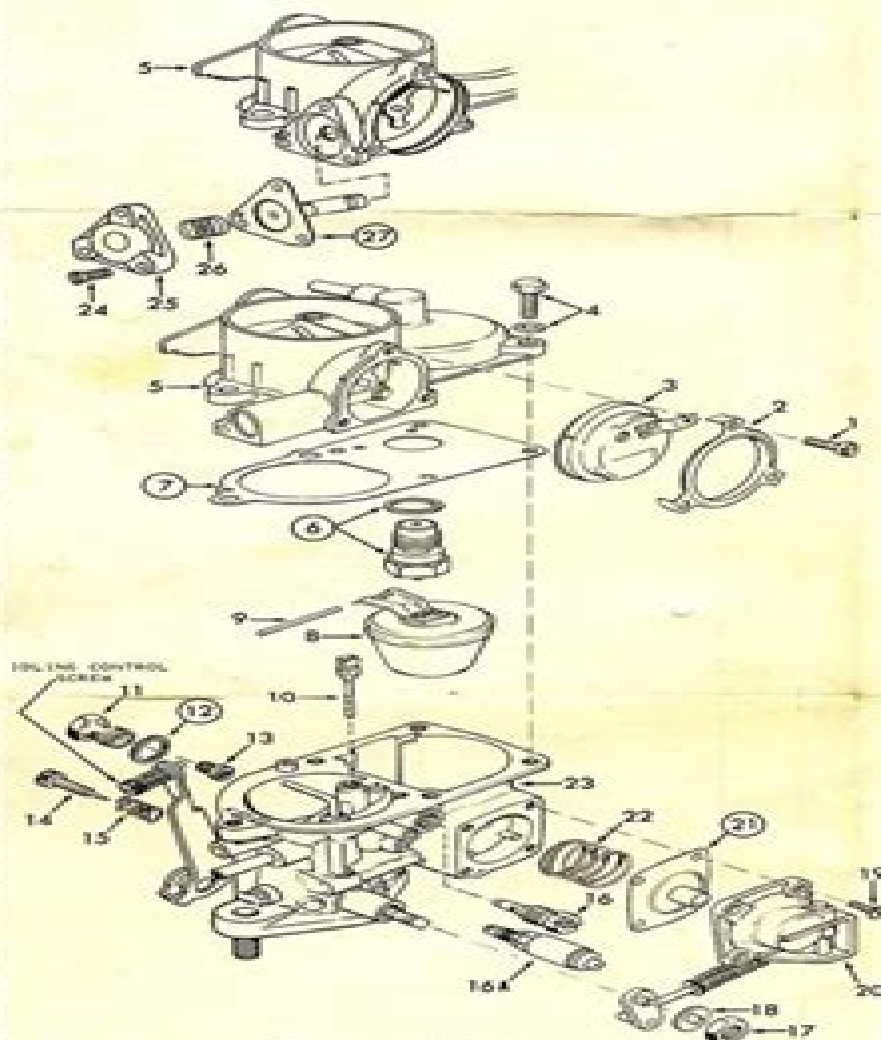
INSTRUCTION SHEET

SOLEX CARBURETOR — MODELS 28 PICT-1, -2, 30 PICT-1

1961 TO 1967 TYPE 1, 1961 TO 1967 TYPE 2

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL MODELS COVERED ON THIS INSTRUCTION SHEET.



○CIRCLED NUMBERS ARE FOUND ON TUNE-UP KIT.

REMOVING

REMOVE OIL BATH AIR CLEANER. DETACH FUEL HOSE. VACUUM HOSE OF DAMPER (WHERE APPLICABLE) AND DAMPER HOSE. DISCONNECT AUTO-PAUSE (WHERE APPLICABLE). STRESS AIR CUT-OFF VALVE CABLE (WHERE APPLICABLE), AND ELECTRO-MAGNETIC PILOT JET CABLE. DETACH ACCELERATOR CABLE AT THROTTLE VALVE LEVER. REMOVE TWO NUTS ON INTAKE MANIFOLD AND TAKE OFF CARBURETOR.

DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. CAUTION: BRASS TUBE TYPE JETS ARE NOT REMOVABLE. WHEN NECESSARY TO REMOVE CHECK SHAFT, BEFORE REMOVING VACUUM DIAPHRAGM (27) FILE OFF NEEDLE END OF CHECK VALVE SCREWS FOR EASY REMOVAL. MARK LINKAGE RODS AND LEVERS SO THEY CAN BE RETURNED TO THE SAME POSITIONS.

REF. NO.	NOMENCLATURE	REF. NO.
1. SCREWED-RETAINING RING	13. SPRING-VOLUME CONTROL SCREW	
2. RETAINING RING-COVER COVER WITH SPRING AND HEATER ELEMENT	14. JET-PILOT	
3. UPPER BODY ASSY.	15. VALVE-CLOSING CUT-OFF	
4. NEEDLE, SEAT & GASKET ASSY.	16. NOT-THROTTLE SHAFT LEVER	
5. GASKET-CARBURETOR BODY	17. BUSHING-THROTTLE SHAFT LEVER	
6. FLOAT	18. SCREWED-COVER	
7. PIN-FLOAT LEVER	19. COVER WITH LEVER & LINKAGE	
8. JET-AIR CONNECTION CARRIER-MAIN JET	20. DIAPHRAGM-PUMP	
9. GASKET-CARRIER	21. SPRING-PUMP DIAPHRAGM	
10. JET-MAIN	22. CARBURETOR MAIN BODY ASSY.	
11. SCREW-VOLUME CONTROL	23. SCREWED-COVER	
	24. COVER-VACUUM DIAPHRAGM	
	25. SPRING-VACUUM DIAPHRAGM	
	26. VACUUM DIAPHRAGM-CHECK	
	27. VACUUM DIAPHRAGM-CHECK	

CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLUTION. BE SURE THE THROTTLE BODY IS FREE OF ALL HARD CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. CAUTION: DO NOT SOAK SOLENOIDS, SWITCHES, FLARES, OR RUBBER PARTS IN SOLVENTS.

REASSEMBLY

USING ESSENTIALLY THE REVERSE ORDER OF DISASSEMBLY GIVING SPECIAL ATTENTION TO THE FOLLOWING SPECIAL INSTRUCTIONS.

SPECIAL INSTRUCTIONS

MAKE SURE ALL JET ORIFICES ARE CLEAN AND OPEN. CLEAN WITH COMPRESSED AIR. DO NOT USE WOOD TO CHECK FOR CLOGGED ORIFICES.

WHEN INSTALLING THE PUMP DIAPHRAGM AND SPRING (21) MAKE SURE THE LARGER END OF SPRING IS PROPERLY SEATED IN THE CARBURETOR BODY CAVITY. BE SURE TO INSTALL THE DIAPHRAGM (20) WITH FLANGE TOWARD PUMP COVER (23).

CHECK FOR A WORN SPOT (DEPRESSION) ON THE FLOAT LEVER WHERE IT MAKES CONTACT WITH THE FUEL INLET NEEDLE VALVE. REPLACE FLOAT ASSEMBLY, IF NECESSARY. FLOAT ASSEMBLY MAY BE PURCHASED AT LOCAL VW DEALER, P/N 133-029-511A-ROUND SHAPED FLOAT (23).

PROPER NEEDLE SEAT GASKET MUST BE USED FOR SPECIFIC CARBURETOR. USE THE FOLLOWING CHART TO DETERMINE THE CORRECT GASKET.

CARBURETOR MODEL	NEEDLE SEAT GASKET
28 PICT-1, -2, 30 PICT-1, -2	1.0 mm (0.039")
28 PICT-3	1.2 mm (0.047")

CHECK THE THERMOSTATIC SPRING ON HOUSING CITEM #33 FOR DAMAGE. IF IT IS DISTORTED OR "KINKED", REPLACE THE ASSEMBLY.

ALSO, MAKE SURE THE ELECTRICAL HEATING ELEMENT IS NOT BROKEN. THIS CAN BE CHECKED WITH AN OHMMETER OR CONNECTED TO A CORRECT VOLTAGE BATTERY FOR A FEW MINUTES TO SEE IF IT WARMES UP. BE SURE TO GROUND THE TWO (2) METAL PARTS OF THE HOUSING IN ORDER TO COMPLETE THE CIRCUIT. WHEN INSTALLING ASSEMBLY WITH SPRING AND HEATER ELEMENT, CAREFULLY ROTATE ASSEMBLY COUNTERCLOCKWISE, BEING SURE THE HOUSING ON COIL END ENGAGES WITH CHECK LEVER ON CHECK SHAFT. CONTINUE ROTATING APPROXIMATELY 1/8-TURN MORE UNTIL INDEX MARKS ALIGN. THEN TIGHTEN SCREWS SECURELY.

INSTALLING

INSTALL IN REVERSE ORDER OF REMOVING. TORQUE RETAINING NUTS TO 2.5 NMS. (24 FT LB.)

IDLING ADJUSTMENT

28 PICT-1, -2, 30 PICT-1, -2.

- WARM UP ENGINE. CHECK IF THE AUTOMATIC CHOKE IS FULLY OPEN.
- SET IDLING SPEED TO 850 RPM WITH THE IDLING CONTROL SCREW. (SEE EXPLODED VIEW)
- TURN VOLUME CONTROL SCREW CITEM #24 TO RIGHT UNTIL SPEED STARTS TO DROP.
- FROM THIS POSITION, TURN VOLUME CONTROL SCREW CITEM #24 TO THE LEFT UNTIL ENGINE RUNS FASTEST.
- IF NECESSARY, REGULATE THE ENGINE SPEED (800-900 RPM) AGAIN, WITH THE IDLING CONTROL SCREW.

Manual Solex 30 31

William Boddy



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Chilton's Auto Repair Manual ,1964 Each edition includes information for that year and several previous years

Chilton's Motor/age Automotive Service Manual ,1974 **Chilton's Auto Repair Manual, 1975** Chilton Book Company,1974 **Technical Manuals for German Vehicles, Volume 2, Sonderkraftfahrzeug** Charles Lemons,2013-03-25 This book contains a listings of technical manuals for the repair and maintenance of German World War II armored vehicles Each vehicle is listed by its Sd Kfz number followed by a list of the known manuals which you would require to repair and maintain both the vehicle and the equipment it would carry including radios weapons and other equipment This not only includes the military manuals but also pamphlets announcements and any civilian company manuals used to maintain on board equipment Manuals include those published for the Heer and Luftwaffe All manual titles have been translated into American English *Chilton's Auto Repair Manual, 1974* Chilton Book Company,1974 *Volkswagen Beetle, Karmann Ghia Official Service Manual, Type 1* Volkswagen of America, Inc,1972 The Volkswagen Beetle and Karmann Ghia Service Manual Type 1 1966 1969 features wiring diagrams including 6 volt systems convertible top repair carburetor rebuilding 30 PICT 1 and 30 PICT 2 and comprehensive year and model specifications and troubleshooting tables Amazon com Aircooled VW Engine Interchange Manual : The User's Guide to Original and Aftermarket Parts... Keith Seume,1996 Find out which parts will fit your engine and what theyll do for it with this valuable guide to all engine ignition and carburetion parts for your classic VW engine Tuning recommendations on equipping engines for economy performance mild performance increases fast road or full race performance Includes stock part interchange specs and parts numbers and describes the wide range of aftermarket parts available BMW 320i Manual John Haynes,1990-07-30 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Motor Imported Car Repair Manual ,1983 *1971 AMA Specifications Form ... Passenger Car* , **Bargaining Report** ,1986 *Audi Service-repair Handbook, 100LS Series, 1970-1977* Ray Hoy,1979 Motor Sport William Boddy,1967 Marvyn Scudder Manual of Extinct Or Obsolete Companies ,1928 **Technical Service Data** ,1969 **El Manual de preservación de bibliotecas y archivos del Northeast Document Conservation Center** ,1998 *Cars & Parts* ,1988 **Solar Energy Update** ,1985 **Fiat 128 1969-75 Autobook ...** Kenneth Ball,1975 The Commercial Motor ,1924

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 in Fossil Reconstruction How would scientists predict the pterosaur's probable wingspan from these pieces? Data from
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