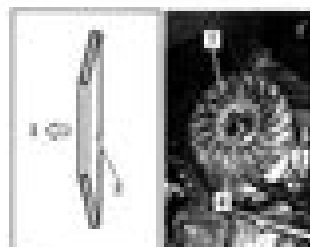


- 2) Install the fixed drive face (1).
- 4) Install the washer (2) with its convex side facing outside (3).
- 5) Install the fixed drive face nut (4).

NOTICE

- Check for dirt or grease on the fixed drive face and if any, clean and degrease thoroughly. Also check that the parts are properly fitted with the spline.
- When installing the fixed drive face, check that the drive V-belt has a play and the fixed drive face contacts the end of the spline.
- When installing the fixed drive face nut, check that the drive V-belt is not caught in the movable drive face assembly.



- 6) Hold the fixed drive face using the special tool and tighten the fixed drive face nut to the specified torque.

NOTICE

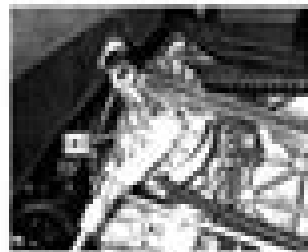
- To prevent the fit from loosening or injury from occurring due to inadvertent slipping, engage the tool and with the side of pulley securely and make sure the contact is on a center area of the fit.
- Tighten the drive face nut with pressing the special tool to the drive face.

Special tool

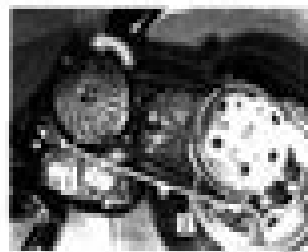
(A): 09930-40113

Tightening torque

Fixed drive face nut (4): 55 N·m (5.5 kgf-m, 40.5 lbf-ft)



- 7) Continue to turn the fixed drive face (1) until it moves simultaneously with the movable driven face (2) in order to have the drive V-belt broken in.



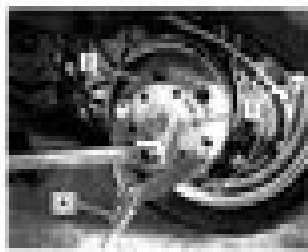
- 8) Install the clutch cover. * (Page SA-3)

Drive V-Belt / Clutch Shoe / Movable Driven Face Assembly Removal and Installation**Removal**

- 1) Remove the movable drive face assembly. * (Page SA-4)
- 2) Hold the clutch housing (2) using the special tool and remove the clutch housing nut (1).
- 3) Remove the clutch housing.

Special tool

(A): 09930-40113



- 4) Remove the drive V-belt (1) along with clutch shoe / movable driven face assembly (2).

**Installation**

- 1) With compressing the movable driven face (2) towards the clutch shoe by hands, install the drive V-belt (1) to the movable driven face.

NOTICE

- Position the drive V-belt so that its arrow points (3) to the engine rotational direction.
- Depress the drive V-belt contact surface (pulley face).



- 2) Install the movable driven face assembly.

NOTICE

Pull the center area of upper and lower belt lines to be close to each other to prevent the belt from expanding.



- 3) Install the clutch housing (1).

NOTICE

Depress the clutch housing surface.

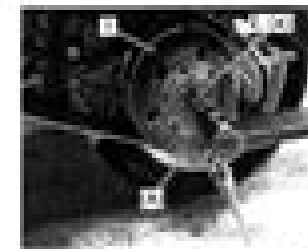
- 4) Hold the clutch housing using the special tool and tighten the clutch housing nut (2) to the specified torque.

Special tool

(A): 09930-40113

Tightening torque

Clutch housing nut (2): 75 N·m (7.5 kgf-m, 54.3 lbf-ft)



- 5) Install the movable drive face assembly. * (Page SA-4)

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RJ Alexander



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