

4. Discharge the capacitors. Refer to **Safety Precautions** in this section.
5. Remove the lug bolts/lug nuts and remove drive tire and wheel.
6. Drain the gear oil from the MDU into a suitable container with at least 1.8 liter (1.9 qt) capacity.
7. Identify and tag all wires and cables connected to MDU for later installation.
8. Disconnect all wires and cables connected to MDU and the harness clamps on the drive motor.
9. Remove the steering components as necessary for repair. Refer to **Steering Mechanism**. (See General in this section for a list of specific section numbers.)
10. Assisted steering models have a steering motor and a bearing assembly for the articulating shaft that mounts to the MDU housing. If the bearing pin and gear are removed, make sure to note position of steer wheel. During replacement, the bearing pin and gear must be aligned with the notch in the pinion shaft facing straight ahead and the drive tire must be in the same position as it was during removal. Refer to **Steering Mechanism** for steer motor and lower bearing assembly removal. (See General in this section for a list of specific section numbers.)

**NOTE:** The traction motor is most commonly removed **BEFORE** the drive unit is removed from the truck. However, it can also be removed after the MDU has been removed from the truck.

11. Remove the traction motor and brake as a single assembly:

**NOTE:** Wire clamp(s) placement may vary with models. Note where each wire clamp is located prior to removal.

- a. Remove four nuts, lockwashers, washers, and wire clamp from the studs retaining the drive motor.
- b. Attach a sling and an overhead hoist to the drive motor.
- c. Lift the drive motor from the drive unit.

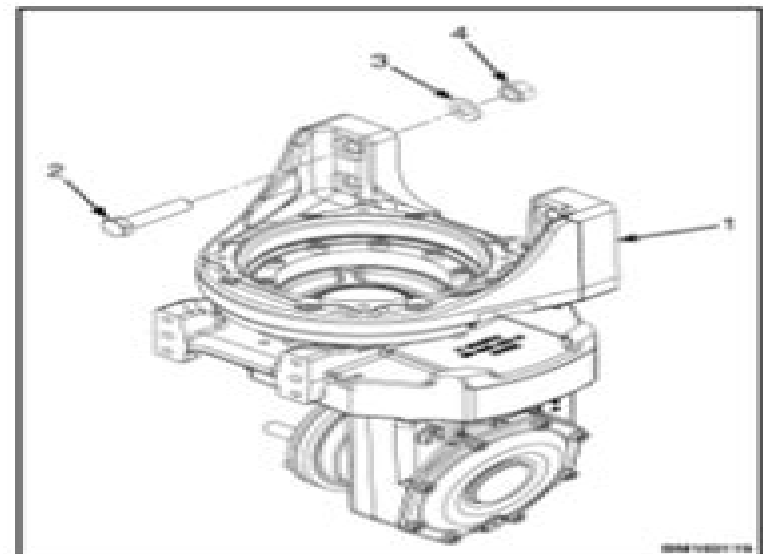
- d. Remove the brake assembly from the traction motor if necessary. Refer to **Brakes**. (See General in this section for a list of specific section numbers.)
- e. Remove wire guard from lower end of studs.
- f. Remove studs, nuts, and two alignment pins from drive unit.



### WARNING

To avoid personal injury, keep the MDU supported at all times using a sling and an overhead hoist when removing the MDU from the lift truck.

12. Attach a sling and an overhead hoist to the drive unit. Remove the four capscrews and nuts attaching the drive unit to the frame.
13. Lift the drive unit out of the truck and place on a clean work bench. Remove the sling.



1. MASTER DRIVE UNIT ASSEMBLY
2. CAPSCREW
3. WASHER
4. NUT

Figure 5. Drive Unit Assembly

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**J Spring**



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