

Drive Pulley

- Remove the three drive pulley cover bolts and install the drive pulley holder [A] with the suitable bolts [B].

Special Tool - Drive Pulley Holder: 57901-1429

Suitable Bolt: 1305A0625 or equivalent

- Tighten the suitable bolts.
- Tighten the drive pulley nut [C].

Torque - Drive Pulley Nut: 236 N·m (21.5 kgf·m, 175 ft·lb)

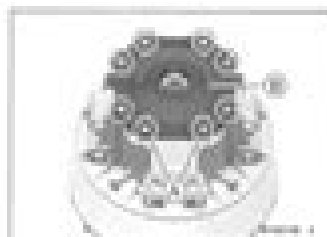
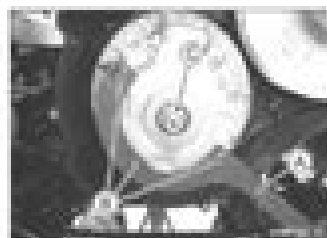
- Remove:
 - Suitable Bolts
 - Drive Pulley Holder

- Tighten:
 - Torque - Drive Pulley Cover Bolts: 12.8 N·m (1.27 kgf·m, 111 in·lb)

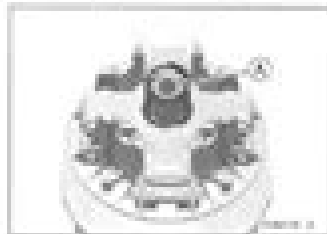
- Wipe the excess grease off the drive shaft.

Drive Pulley Disassembly

- Remove:
 - Drive Pulley (see Drive Pulley Removal: 123)
 - Drive Pulley Cover Bolts [A]
 - Drive Pulley Cover [B]



- Remove:
 - Spring [A]



- Remove:
 - Circlip [A]
 - Ramp Weight Pin [B]
 - Ramp Weight [C]
- Special Tool - Outside Circlip Pliers: 57901-144



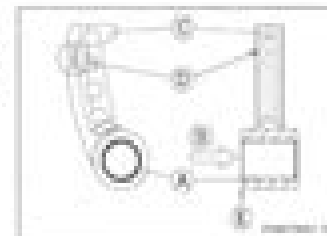
Drive Pulley Inspection

- Refer to the Converter Drive Pulley Inspection (see Converter Drive Pulley Inspection: 323).

Drive Pulley

Drive Pulley Assembly

- When installing the ramp weight bushing [A], press [B] the bushing into the ramp weight [C] from the mark [D] side so that the surface is flush [E] with the ends of the ramp weight.



NOTE

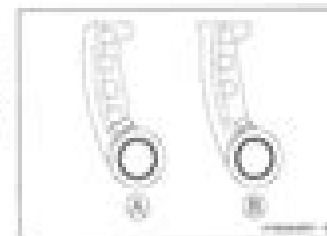
① The ramp weights have two types and there are no substitutes.

② In addition, the rollers mounted on the spider are optimized for each type of the ramp weight.

③ When replacing the ramp weights, be careful not to mix two types.

- KPR1000AM8MCM Early Production Model [A]

KPR1000AM8MCM Late Production Model - [B]

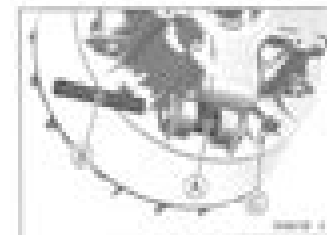


- Replace the circlip with a new one.

- Install:
 - Ramp Weight [A]
 - Ramp Weight Pin [B]
 - Circlip [C]

Special Tool - Outside Circlip Pliers: 57901-144

- Check that the ramp weights swing smoothly.

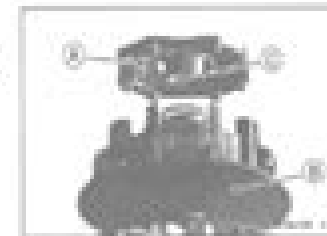


- Put the spring [A] in the groove of the spider.



NOTE

① When installing the drive pulley cover [A] on the movable shaft [B], be careful not to scratch the inside surface of the cover bushing [C].



Mp 1000 Service Manual

LL Leslie

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'LL Leslie' text.

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