Mazak M Code List - INTEGREX

Mazak INTEGREX M code list for one machinists.

Miscellaneous Function (M-Code) for the Mazak INTEGREX 300/400-III/III T/IIIS/IIIST



Mazak M Code List

M-codes	Description
M000	Program stop
M01	Optional step
M02	Program end
M003	Spindle normal rotation
M04	Spindle reverse rotation
M00.5	Spindle stop
M06	Chuck unclamp (releasing workpiece)
M07	Chuck clamp (holding workpiece)
MOS	Flood coolant ON
M09	Coolant OFF
M10	
MII	
M12	Milling spindle mode cancel (Turning mode selection)
M13	Milling tool normal rotation

Mazak M Code

Tao Wei

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