

Millermatic® 252

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**MIG Arc Welding Power Source,
Wire Feeder and Gun Package**



Quick Specs

Industrial Applications

Metal Fabrication
Maintenance and Repair
Farm/Home
Light Industrial

Processes

MIG (SMAW)
Flux Cored (FCAW)

Input Power

208/230 V
238460/575 W

Rated Output 250 Amps at 28 VDC, 60% Duty Cycle
250 Amps at 28 VDC, 40% Duty Cycle

Max. Open-Circuit Voltage 35

Ampage Range 30 – 200 Amps

Wire Feed Speed 50 – 700 IPM (1.3 – 17.8 m/min)

Weight 200 lb (94 kg)

The Power of Blue.™

Highest output in its class (250 A at 28 VDC).
Weld longer on high-end applications.

Large, digital front panel with built-in digital timers menu enables operator to preset voltage and wire feed speed. Standard run-in, preboreflow, burnback, spool/delay (stitch) timer menu.

Auto Gas Detect™ allows operator to simply pull trigger on MIG gun, spool gun or push-pull gun. Automatically detects and recalls the voltage, wire feed speed and timer of the active gun. See page 3 for more information.



Push-pull gun direct connection.
Now directly connects your push-pull gun, no extra module required.



Compatible with the Millermatic® Reach Wire Feeder. Extend your Millermatic work envelope up to 40 feet! No more moving the machine and pulling primary power cables around the shop. Or use as a dual feeder option to move downtime changing spools and drive rolls. MIG Gun sold separately.



Fan-On-Demand™ cooling system only operates when needed, reducing power consumption and contaminants drawn into the machine.



Welder is warranted for 3 years, parts and labor.
Original main power rectified parts are warranted for 5 years.
Gas warranted for 90 days, parts and labor.

Contents Complete With:

- 10 ft (3 m) power cord and plug (208/230 V model only)
- 15 ft (4.6 m), 250 amp M-25 MIG gun for .035/.035 in wire
- 10 ft (3 m) work cable and clamp
- Argon mix regulator/flow gauge and hose
- Extra contact tips
- Factory-installed running gear with EZ-Changer™ Low Cylinder Rack
- .030/.035 in reversible drive rolls
- Set-up and operation interactive CD



EZ-Access™ removable compartment and parameter chart. Set weld parameters right the first time with convenient new flip-down compartment that provides fast access to parameter chart and consumables. See page 3 for more information.

Active Arc Stabilizer™ minimizes weld cleanup, and provides excellent starts proven superior to the competition.

Line voltage compensation keeps power constant even if power input varied by +10%.



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Web Site
www.millerwelds.com

MADE IN USA
APPLETON, WI



Miller 252 Welder Manual

David Kirk



Miller 252 Welder Manual:

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American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial
securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts
real estate finance and credit companies 1928 54 *Moody's OTC Unlisted Manual* ,1999 *Cars & Parts* ,1985
Moody's Manual of Investments: American and Foreign ,1949 **Welding Design & Fabrication** ,1981 **Welding
Journal** ,1957 Current welding literature included in each volume **Library Record** Free Public Library of Jersey
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Miller 252 Welder Manual Introduction

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