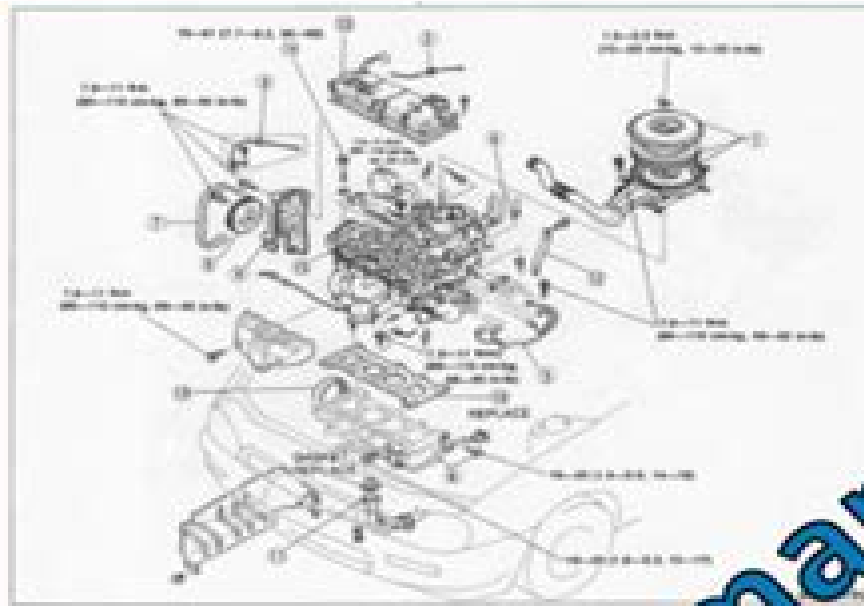
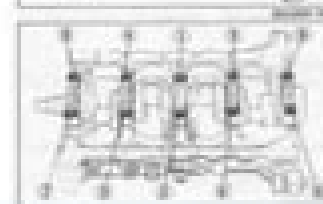
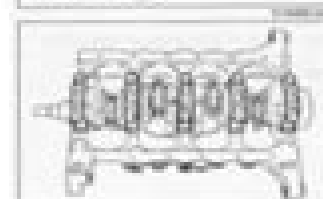


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CYLINDER BLOCK (EXTERNAL PARTS)
Torque Specifications



- 
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- (4) Position Footagepage over the journals in the sand direction.
- (5) Install the lower main bearings and the main bearing caps according to the table number and 11 mark.
- (6) Tighten the main bearing cap bolts at two or three steps in the order shown in the figure.

Thyroglobulin **Antithyroglobulin**

[illegible]

- (7) Remove the front bearing caps, and measure the Peak (page 4) at each journal at the widest points for the smallest clearance and at the narrowest point for the largest clearance.
- (8) If the oil clearance exceeds specification, grind the crankshaft and use different front bearings. (Refer to page 35-36.)

Old measurements: 0.010–0.010mm (0.0007–0.0014 in)
Maximum: 0.10mm (0.004 in)

2. Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
3. Install the crankshaft and the main bearing caps according to the cap number and its mark.

- d. Tighten the main bearing cap bolts at least to these steps or the values shown at the figure.

Treatment group	Intervention
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Jeff Kibler, John Harold Haynes



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