Millermatic 212

MIG Arc Welding

Power Source

Ouick Specs

Industrial Applications

Light Fabrication Garages/Body Shops Farm/Ranch Vocational/Technical Schools

Processes

MIIG (GMANN) Flux Cared (FCAW)

Logar Power

200(2:081/239 V

Re lad Bulgat 160 Aut 24.5 VDC, 60% Duty Cycle

Max. Open-Circuit Voltage 34.5 VDC

Amperage Range 30 - 210 A

Wire Feed Speed 50-700 IPM (1.3-17.8 m/min)

Weight 190 to (86 kg)

The Power of Blue:

Seven taps provide wider welding range of 30 - 210 amps with improved high and low ends to weld materials from 22 gauge up to 3.8 in .9.5 mm) thick in a single pass.

MEW! Angled, dual-gear driven, cast allominum drive system features. no-tool, quick-change reversible drive rolls and an easy-to-set, scaled tension knob. See page 3 for more information.

WEW! Patent-pending EZ-Change" Low. Cylinder Rack allows operators to easily roll cylinders on and off of rack -- no need to lift cylinders. See page 3 for more information.



Add the Socolmuter 3035 spool gun for aluminum welding. Easy to install with direct book up. And with Miller's exclusive Gun-On-Demand," simply out! the trigger for either gun and you're ready to weld. No time wasted toggling switches!

AIEW/ Thermal overload protection shuts. down unit and activates over temperature. light if airflow is blocked or duty cycle is exceeded. Automatically resets when fault. is corrected and unit cools.





Comes Complete With:

- 7 ft (2.1 m) power cord and plug
- MEWY 15 ± (4.6 m), 250 amp M-25 MHG grun for .0307.035 in wire
- 10 ft (3 m) work cable and clamp
- Argon mix regulator/Tow gauge
- and hose.
- Extra contact tios.
- MEW/ Factory-installed running gear with EZ-Changer Low Cylinder Radk
- .030/.035 in reversible drive rolls.
- AFWY Set-up and operation. interactive CD



NEWY EZ-Access* Consumable Compartment and Parameter Chart -set weld parameters right the first time with convenient new flip-down compartment. that provides fast access to parameter chart and consumables. See page 3 for more information.

> MEWY Langer work area now with longer 15-ft:M-25 gun.



Welder is warranted for 3 years, parts and labor. Original main power rectified parts are warranted for 5 years. Gun warranted for 90 days, parts and labor.

Less weld cleanup with Active Arc Stabilizer" - patented Miller design provides excellent starts proven superior to the competition.





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Web Site

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Millermatic 250x Owners Manual

Lingjun Ying

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