

# Miller<sup>®</sup> 212

Issued August 2007 • Index No. DG12-46

**MIG Arc Welding  
Power Source**



## Quick Specs

### Industrial Applications

Light Fabrication  
Garages/Body Shops  
Farm/Ranch  
Vocational/Technical Schools

### Processes

MIG (GMAW)  
Flux Cored (FCAW)

### Input Power

200(208)/230 V

**Rated Output** 160 A at 24.5 VDC, 60% Duty Cycle

**Max. Open-Circuit Voltage** 34.5 VDC

**Amperage Range** 30 – 210 A

**Wire Feed Speed** 50 – 700 IPM (1.3 – 17.8 m/min)

**Weight** 130 lb (86 kg)

## The Power of Blue.<sup>®</sup>

Seven taps provide wider welding range of 30 – 210 amps with improved high and low ends to weld materials from 22 gauge up to 3/8 in. (9.5 mm) thick in a single pass.

**NEW!** Angled, dual-gear driven, cast aluminum drive system features no-tool, quick-change reversible drive rolls and an easy-to-set, scaled tension knob. See page 3 for more information.

**NEW!** Patent-pending EZ-Change™ Low Cylinder Rack allows operators to easily roll cylinders on and off of rack — no need to lift cylinders. See page 3 for more information.



Add the "Spoolmate"™ 3035 spool gun for aluminum welding. Easy to install with direct hook up. And with Miller's exclusive Gun-On-Demand™, simply pull the trigger for either gun and you're ready to weld. No time wasted toggling switches!

**NEW!** Thermal overload protection shuts down unit and activates over temperature light if airflow is blocked or duty cycle is exceeded. Automatically resets when fault is corrected and unit cools.

**New!**



### Comes Complete With:

- 7 ft (2.1 m) power cord and plug
- **NEW!** 15 ft (4.6 m), 250 amp M-25 MIG gun for .030/.035 in wire
- 10 ft (3 m) work cable and clamp
- Argon mix regulator/flow gauge and hose
- Extra contact tips
- **NEW!** Factory-installed running gear with EZ-Change™ Low Cylinder Rack
- .030/.035 in reversible drive rolls
- **NEW!** Set-up and operation interactive CD



**NEW!** EZ-Access™ Consumable Compartment and Parameter Chart — set weld parameters right the first time with convenient new flip-down compartment that provides fast access to parameter chart and consumables. See page 3 for more information.

**NEW!** Larger work area — now with longer 15-ft M-25 gun.

Less weld cleanup with **Active Arc Stabilizer™** — patented Miller design provides excellent starts proven superior to the competition.

**TRUE BLUE**  
BY MILLER

Welder is warranted for 3 years, parts and labor.  
Original main power rectified parts are warranted for 5 years.  
Gun warranted for 90 days, parts and labor.

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# Millermatic 35 Repair Service Manual

**Annelies Wilder-Smith**



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*Engineering & Contract Record* ,1961      Iron Age and Hardware, Iron and Industrial Reporter ,1963      **Iron Age** ,1963      *Boating Year Round/Outboard* ,1955      **Wireless World and Radio Review** ,1979      Metals Abstracts ,1995  
Michigan Roads and Pavements ,1961      **Manuals Combined: Over 40 U.S. Army M35 M35A2 M35A3 M49**

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