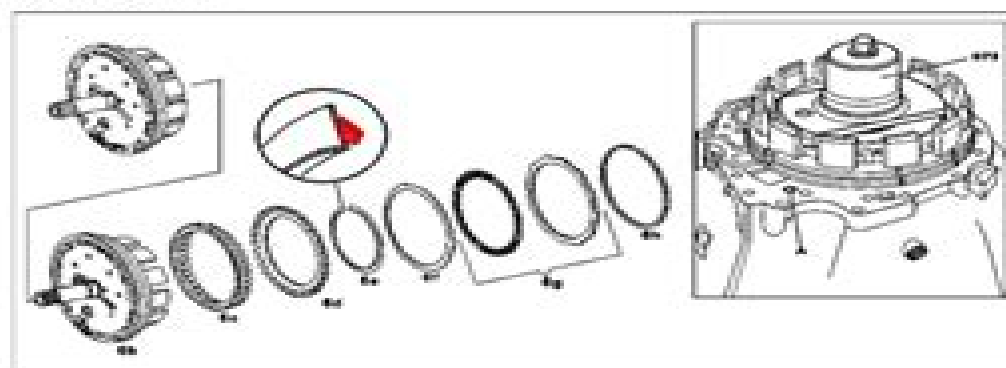


1000



- | | | | |
|----|--|----|--|
| 1a | External plate connecticut-steel to steel (21) | 4g | Weld-steel pack |
| 1b | Flange | 4h | Large ring |
| 1c | Spring washer lock pressure/washer | 4j | Assembly device |
| 1d | Large ring | | |
| 1f | Service support/multist steel pack | 5 | Oil pressure supply multist steel pack (2) |

[illegible]

2018.03.04	Form submitted for the meeting completion	Adopted: 100-44-00000-000-0
2018.03.07	Adopted: 100-44-00000-000-0	Adopted: 100-44-00000-000-0

1	Disassembly		
2	Remove snap ring (16)		
3	Remove multi-disk pack (14) and spring washer (15) from external plate carrier	16 Check multi-disk pack for scratch marks and wear.	
4	Place assembly device (27) on spring washer (15) and remove until the snap ring (16) is released	27 Assembly device	74-30-001-34-000
5	Remove (16), snap ring (16)		
6	Remove pinion (16) from the external plate carrier by carefully drawing compressed air into the bore (16)		
7	Assembly		
8	Install pinion (16) in external plate carrier	16 Inspect mounted pinion, replace if necessary.	
9		17 Press in the pinion with the assistance of the spring washer (15) and the assembly device (27).	
10	Insert spring washer (15)	27 Insert spring washer with the pinion and attach the multi-disk pack.	
11	Place assembly device (27) on spring washer (15) and remove until the groove of the snap ring is engaged	27 Assembly device	74-30-001-34-000
12	Insert snap ring (16)	16 The outer of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct seat.	
13	Insert spring washer (15) and multi-disk pack (14) in the external plate carrier and measure	14 Observe outer multi-disk sequence (mounting and measuring multi-disk pack (14) - see 74-30-001-34-000)	Align (14) in disk to (16) and check for

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Bentley Publishers text.

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