



# **SERVICE MANUAL**

Number 23

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## **MARINE ENGINES**

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Book 1 of 2  
Sections 1 thru 4

# **Mercury 454 Engine Manual**

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**MerCruiser Service Manual, Number 16** ,1996      **Boating** ,2002-09      *Boating* ,2007-07      Boating ,2001-05  
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