

# Idealarc® 250

## 250 Amp DC Stick Welding Power Source

The Idealarc® 250 is the classic workhorse of the Lincoln Electric stick welding power source line. It produces up to 300 amps of brute AC welding strength or down to 40 amps of smooth DC welding performance.

Add the optional TIG Module to create a versatile AC/DC TIG welder for welding aluminum or other alloy metals.

The Idealarc® 250 is well suited for industrial production welding applications, for maintenance and repair shops where welding versatility is needed, and for the shop or farm where ruggedness and durability is required.

### Processes

Stick, TIG, Gouging



Output

CC

AC  
DC

Input

60  
Hz

### Advantage Lincoln

- Outstanding arc stability and built-in stabilizer provide popout-resistant welding with all AC electrodes.
- Versatile welding range with up to 300 amps AC and 250 amps DC.
- Suitable for use with every type of electrode including low hydrogen, stainless steel, hardfacing, aluminum and bronze.
- Easy set-up and operation. Full range continuous current control dial with current indicator for exact heat required for each job.
- Change polarity with a twist of the wrist — AC, DC+ or DC-.
- Stackable case design allows machines to be stacked 3 high to save valuable floor space.
- Fan-cooled for extra thermal protection.
- CSA NRTL/C certified.
- PC boards for extreme environmental protection.
- Manufactured under a quality system certified to ISO 9001 requirements and ISO 14001 environmental standards.
- Three-Year Lincoln Warranty on parts and labor. Two-year extended warranty available in the U.S.

### TECHNICAL SPECIFICATIONS

| Product Name  | Product Number                             | Input Power      | Rated Output Current/Voltage/<br>Duty Cycle | Input Current @<br>Rated Output | Output Range   | Dimensions<br>H x W x D<br>(inches/mm) | Net Weight<br>(lbs/kg) |
|---------------|--|------------------|---|---------------------------------|--|--|------------------------|
| Idealarc® 250 | K1053-7                                    | 208/230/460/1/60 | AC: 250A/36V/30%                            | 95/86/43A                       | AC: 35-300A<br>Max. OC'n: 72V<br>DC: 40-250A<br>Max. OC'n: 70V | 27 x 19 x 21.5<br>(699 x 483 x 546)    | 350<br>(159)           |
|               | K1053-9<br>with Power Factor<br>Capacitors |                  | DC: 250A/36V/30%                            | 75/68/34A                       |  |  |                        |
|               | K1053-8                                    | 230/460/575/1/60 | AC: 250A/36V/30%                            | 86/43/34A                       |  |  |                        |
|               |  |                  | DC: 250A/36V/30%                            | 68/34/27A                       |  |  |                        |

# Lincoln Idealarc Manual

**Rosina Ehmann**



## **Lincoln Idealarc Manual:**

*Welding Handbook* American Welding Society,2001      *Occupational Safety and Health Decisions and Orders* Iowa Employment Appeal Board,1993      **The Welder's Handbook** John P. Stewart,1981      Welding Design & Fabrication ,1979      **Chilton Automotive Buyer's Guide** ,1957      **Steel** ,1967      **American Machinist, Metalworking Manufacturing** ,1967      **McGraw-Hill's Construction Contracting** McGraw-Hill, inc,1978      Welding Engineer ,1972      **American Machinist & Automated Manufacturing** ,1967      **Gas Tungsten Arc Welding Handbook** William H. Minnick,1996 Gas Tungsten Arc Welding Handbook provides complete and thorough coverage of the gas tungsten arc welding field Basic skills and proper procedures are presented in easy to understand language and combined with hundreds of illustrations to guide students in learning about GTAW Conforms with ANSI AWS standards      **Industrial Engineering** George Worthington,1967      Machinery Lester Gray French,1959      Chilton's Iron Age ,1979      School Shop ,1962

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